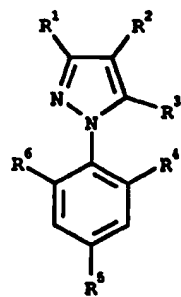

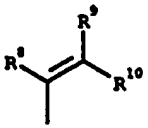
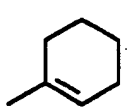




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<p>(51) International Patent Classification ⁶ : C07D 231/38, A01N 43/56, C07D 231/12, 231/14, 231/16, 231/18, 231/40, 403/04, 409/06, C07F 7/08</p>	<p>A1</p>	<p>(11) International Publication Number: WO 97/07102 (43) International Publication Date: 27 February 1997 (27.02.97)</p>
<p>(21) International Application Number: PCT/EP96/03501 (22) International Filing Date: 5 August 1996 (05.08.96) (30) Priority Data: 9516454.7 11 August 1995 (11.08.95) GB 9601128.3 19 January 1996 (19.01.96) GB (71) Applicant (for all designated States except GB US): PFIZER INC [US/US]; 235 East 42nd Street, New York, NY 10017 (US). (71) Applicant (for GB only): PFIZER LIMITED [GB/GB]; Rams- gate Road, Sandwich, Kent CT13 9NJ (GB). (72) Inventor; and (75) Inventor/Applicant (for US only): BANKS, Bernard, Joseph [GB/GB]; Pfizer Central Research, Ramsgate Road, Sand- wich, Kent CT13 9NJ (GB). (74) Agents: RUDDOCK, Keith, Stephen et al.; Pfizer Limited, European Patent Dept., Ramsgate Road, Sandwich, Kent CT13 9NJ (GB).</p>		<p>(81) Designated States: AU, BR, CA, CN, CZ, HU, IL, JP, KR, MX, NO, NZ, PL, RU, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: PARASITICIDAL COMPOUNDS</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>(I)</p> </div> <div style="text-align: center;">  <p>(II)</p> </div> <div style="text-align: center;">  <p>(III)</p> </div> <div style="text-align: center;">  <p>(IV)</p> </div> </div> <p>(57) Abstract</p> <p>Parasitocidal pyrazole derivatives of formula (I) wherein: R¹ represents CN, C₁₋₆ alkoxy carbonyl, NO₂, CHO, C₁₋₆ alkanoyl, phenyl optionally substituted by one or more halogen, or C₁₋₆ alkyl optionally substituted by one or more halogen; R² represents a group of formula (II), (III) or (IV) in which: R⁷ represents H, halogen, carbamoyl, cyano, tri(C₁₋₆ alkyl)silyl, C₁₋₆ alkyl (optionally substituted by one or more halogen, OH or C₁₋₆ alkoxy), C₁₋₆ alkoxy carbonyl, phenyl, or a 5- or 6-membered ring heterocycle which is saturated or partially or fully unsaturated and contains up to 4 hetero-atoms independently selected from up to 4 N atoms, up to 2 O atoms and up to 2 S atoms and which is attached to the alkynyl moiety by an available C, S or N atom where the valence allows; and R⁸, R⁹ and R¹⁰ each independently represents H, halogen, phenyl optionally substituted by one or more halogen, CN or C₁₋₆ alkyl optionally substituted by one or more halogen; R³ represents H, C₁₋₆ alkyl, halogen, NH₂, NH(C₁₋₆ alkanoyl), NH(C₁₋₆ alkoxy carbonyl), N(C₁₋₆ alkoxy carbonyl)₂, NH(C₁₋₆ alkyl), N(C₁₋₆ alkyl)₂, NHCONH(C₁₋₆ alkyl), N-pyrrolyl, NHCONH(phenyl optionally substituted by one or more halogen), N-CH(phenyl), OH, C₁₋₆ alkoxy, SH or S(O)_n(C₁₋₆ alkyl optionally substituted by one or more halogen) where n is 0, 1 or 2; and R⁴, R⁵ and R⁶ each independently represents H, halogen, C₁₋₆ alkyl optionally substituted by one or more halogen, C₁₋₆ alkoxy optionally substituted by one or more halogen, S(O)_n(C₁₋₆ alkyl optionally substituted by one or more halogen) where n is 0, 1 or 2, or CH₃CO, CN, CONH₂, CSNH₂, OCF₃, SCF₃ or SF₅; or a pharmaceutically or veterinarily acceptable salt thereof.</p>		

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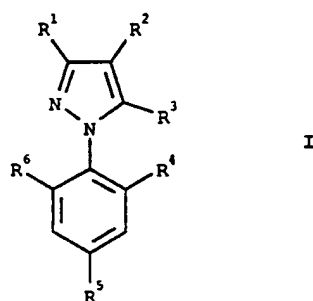
PARASITICIDAL COMPOUNDS

- 5 This invention relates to pyrazole derivatives having parasiticidal properties.

Certain parasiticidal pyrazole derivatives are already known. These include fipronil (5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trifluoromethylsulphonyl-pyrazole) and certain analogues thereof mentioned in International Patent Application WO
 10 87/03781.

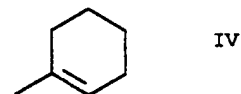
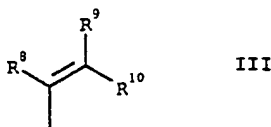
EP 0 658 047 A1 discloses a number of 4-alkenyl and 4-alkynyl pyrazoles with H and alkyl at the 1-position, and a carbamate group at position 5 of the pyrazole, as antifungal agents.

- 15 A new group of parasiticidal pyrazole derivatives has now been found. Thus, according to the present invention, there is provided a compound of formula I,



wherein

- 20 R¹ represents CN, C₁₋₆ alkoxy carbonyl, NO₂, CHO, C₁₋₆ alkanoyl, phenyl optionally substituted by one or more halogen, or C₁₋₆ alkyl optionally substituted by one or more halogen;
 R² represents a group of formula II, III or IV,



in which

R⁷ represents H, halogen, carbamoyl, cyano, tri(C₁₋₆ alkyl)silyl, C₁₋₆ alkyl (optionally substituted by one or more halogen, OH or C₁₋₆ alkoxy), C₁₋₆ alkoxycarbonyl, phenyl, or a 5- or 6-membered ring heterocycle which is saturated or partially or fully unsaturated and contains up to 4 hetero-atoms independently selected from up to 4 N atoms, up to 2 O atoms and up to 2 S atoms and which is attached to the alkynyl moiety by an available C, S or N atom where the valence allows;

and R⁸, R⁹ and R¹⁰ each independently represent H, halogen, phenyl optionally substituted by one or more halogen, CN or C₁₋₆ alkyl optionally substituted by one or more halogen;

R³ represents H, C₁₋₆ alkyl, halogen, NH₂, NH(C₁₋₆ alkanoyl), NH(C₁₋₆ alkoxycarbonyl), N(C₁₋₆ alkoxycarbonyl)₂, NH(C₁₋₆ alkyl), N(C₁₋₆ alkyl)₂, NHCONH(C₁₋₆ alkyl), N-pyrrolyl, NHCONH(phenyl optionally substituted by one or more halogen), N=CH(phenyl), OH, C₁₋₆ alkoxy, SH or S(O)_n(C₁₋₆ alkyl optionally substituted by one or more halogen) where n is 0, 1 or 2; and

R⁴, R⁵ and R⁶ each independently represent H, halogen, C₁₋₆ alkyl optionally substituted by one or more halogen, C₁₋₆ alkoxy optionally substituted by one or more halogen, S(O)_n(C₁₋₆ alkyl optionally substituted by one or more halogen) where n is 0, 1 or 2, or CH₃CO, CN, CONH₂, CSNH₂, OCF₃, SCF₃ or SF₅;

or a pharmaceutically or veterinarily acceptable salt thereof (hereinafter referred to together as "the compounds of the invention").

Alkyl groups may be straight, cyclic or branched, where the number of carbon atoms allows. Halogen means fluoro, chloro, bromo or iodo.

Pharmaceutically and veterinarily acceptable addition salts are well known to those skilled in the art, and for example include those mentioned by Berge *et al* in J.Pharm.Sci., 66, 1-19 (1977).

R¹ is preferably CN, optionally substituted phenyl, optionally substituted C₁₋₆ alkyl, or C₁₋₆ alkoxycarbonyl.

R¹ is more preferably CN, Ph, CO₂C₂H₅, CH₃, CF₃ or CO₂CH₃.

- R^2 is preferably a group of formula II where R^7 is H, tri(C_{1-6} alkyl)silyl, C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy, or R^7 is C_{1-6} alkoxycarbonyl, phenyl, a 5- or 6-membered ring heterocycle as previously defined, halogen,
 or a group of formula III in which R^8 , R^9 , and R^{10} are each H,
 5 or a group of formula III in which two of R^8 , R^9 and R^{10} are halogen and the other is H, CN, phenyl optionally substituted by one or more halogen or C_{1-6} alkyl optionally substituted by one or more halogen,
 or a group of formula III in which R^8 , R^9 and R^{10} are each independently F, Cl, Br or I,
 or a group of formula III in which R^8 is H or C_{1-6} alkyl optionally substituted by one or more
 10 halogen, OH or C_{1-6} alkoxy, and R^9 and R^{10} are both halogen,
 or a group of formula III in which R^8 is H and one of R^9 and R^{10} is halogen and the other is C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy,
 or a group of formula III in which R^8 is H and one of R^9 and R^{10} is H and the other is CN or C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy,
 15 or a group of formula III in which R^8 is H and R^9 and R^{10} are C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy,
 or a group of formula III in which R^8 is C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy and R^9 and R^{10} are both H,
 or a group of formula IV.
 20 More preferably R^2 is a group of formula II in which R^7 is $Si(CH_3)_3$, H, CH_3 , $CH(CH_3)_2$, CH_2OH , $(CH_2)_2OH$, CO_2CH_3 , Ph, thien-2-yl, CH_2OCH_3 , Br, Cl, or CF_3 ,
 or a group of formula III in which R^8 , R^9 and R^{10} are each H,
 or a group of formula III in which R^8 , R^9 and R^{10} are each Cl,
 or a group of formula III in which R^8 and R^9 are Br and R^{10} is H,
 25 or a group of formula III in which R^8 and R^{10} are Br and R^9 is H,
 or a group of formula III in which R^8 and R^9 are Br and R^{10} is CH_3 ,
 or a group of formula III in which R^8 and R^{10} are Br and R^9 is CH_3 ,
 or a group of formula III in which R^8 and R^{10} are Br and R^9 is Ph,
 or a group of formula III in which R^8 and R^9 are Br and R^{10} is Ph,
 30 or a group of formula III in which R^8 and R^{10} are Cl and R^9 is Ph,
 or a group of formula III in which R^8 and R^9 are Cl and R^{10} is Ph,
 or a group of formula III in which R^8 and R^{10} are Cl and R^9 is Br,

- or a group of formula III in which R^8 and R^9 are Cl and R^{10} is Br,
- or a group of formula III in which R^8 is H and R^{10} and R^9 are Br,
- or a group of formula III in which R^8 is H and R^{10} and R^9 are Cl,
- or a group of formula III in which R^8 is H and R^{10} and R^9 are F,
- 5 or a group of formula III in which R^8 is H and R^{10} is CF_3 and R^9 is Cl,
- or a group of formula III in which R^8 is H and R^9 is CF_3 and R^{10} is Cl,
- or a group of formula III in which R^8 is H and R^{10} is CF_3 and R^9 is Br,
- or a group of formula III in which R^8 is H and R^9 is CF_3 and R^{10} is Br,
- or a group of formula III in which R^8 is H and R^{10} is CF_3 and R^9 is F,
- 10 or a group of formula III in which R^8 is H and R^9 is CF_3 and R^{10} is F,
- or a group of formula III in which R^8 and R^{10} are H and R^9 is CN,
- or a group of formula III in which R^8 and R^9 are Br and R^{10} is CF_3 ,
- or a group of formula III in which R^8 and R^{10} are Br and R^9 is CF_3 ,
- or a group of formula III in which R^8 is Br, R^9 is Br and R^{10} is Cl,
- 15 or a group of formula III in which R^8 is Br, R^{10} is Br and R^9 is Cl,
- or a group of formula III in which R^8 is CH_3 , R^9 and R^{10} are Br,
- or a group of formula III in which R^8 is CH_3 , R^9 and R^{10} are F,
- or a group of formula III in which R^8 is CH_3 , R^9 and R^{10} are H,
- or a group of formula III in which R^8 is H, R^9 and R^{10} are CH_3 ,
- 20 or a group of formula III in which R^8 , R^9 and R^{10} are each Br,
- or a group of formula IV.

- R^3 is preferably H, C_{1-6} alkyl, NH_2 , $NH(C_{1-6}$ alkanoyl), $NH(C_{1-6}$ alkoxycarbonyl), $N(C_{1-6}$ alkoxycarbonyl)₂, $N(C_{1-6}$ alkyl)₂, N-pyrrolyl, halogen or $S(O)_n(C_{1-6}$ alkyl optionally substituted by
- 25 one or more halogen) where n is 0, 1 or 2.
- R^3 is more preferably H, CH_3 , NH_2 , N-pyrrolyl, $N(CH_3)_2$, $NH(CO_2(t\text{-butyl}))$, $N(CO_2(t\text{-butyl}))_2$, $NHCOCH_3$, Br, Cl, SCH_3 or SCF_3 .

R^4 and R^6 are preferably halogen.

- 30 R^4 and R^6 are more preferably Cl.

R¹ is preferably C₁₋₆ alkyl optionally substituted by one or more halogen, C₁₋₆ alkoxy optionally substituted by one or more halogen, C₁₋₆ alkylthio optionally substituted by one or more halogen, SF₅ or halogen.

R² is more preferably CF₃, OCF₃, SCF₃ or SF₅.

5

The compounds (and salts thereof) which are most preferred are:

- 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-ethynylpyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-ethynylpyrazole;
10 4-(2-bromo-1,2-dichloroethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-
pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-tribromoethenylpyrazole;
4-(2,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)- pyrazole;
3-cyano-4-(2,2-dichloroethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole;
15 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(2,2-difluoroethenyl)pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4- tribromoethenylpyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trichloroethenylpyrazole;
4-(2-bromo-1,2-dichloroethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-
pyrazole;
20 4-(2-chloro-1,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-
pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methyl-2,2-
dibromoethenyl)pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methyl-2,2-difluoroethenyl)pyrazole;
25 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-trifluoromethylpyrazole;
4-(2-bromo-1,2-dichloroethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-
trifluoromethylpyrazole; and
1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-methylpyrazole.

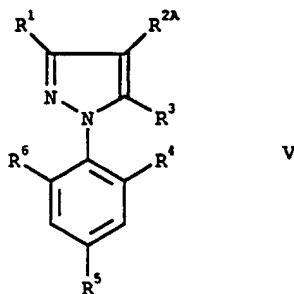
- 30 The compounds of the formula (I) may possess one or more asymmetric centres and so may exist in two or more stereoisomeric forms. The present invention includes all the individual stereoisomers of the compounds of formula (I) and mixtures thereof.

Separation of diastereoisomers may be achieved by conventional techniques, e.g. by fractional crystallisation, chromatography or H.P.L.C. of a stereoisomeric mixture of a compound of formula (I) or a suitable salt or derivative thereof. An individual enantiomer of a compound of the formula (I) may also be prepared from a corresponding optically pure intermediate or by resolution, such as by H.P.L.C. of the corresponding racemate using a suitable chiral support or by fractional crystallisation of the diastereomeric salts formed by reaction of the corresponding racemate with a suitably optically active acid or base.

The invention further provides methods for the production of compounds of the invention, which are described below, and illustrated in the Examples.

Method 1

Preparation of a compound of formula I in which R^2 represents a group of formula II ($C\equiv CR^7$), by reacting a compound of formula V,



in which R^1 and R^{3-6} are as defined above and R^{2A} represents I, Br or trifluoromethylsulphonate, with a compound of formula $HC\equiv CR^7$ where R^7 is as previously described. The reaction is preferably carried out in the presence of a palladium catalyst, for example bis(triphenylphosphine)palladium(II) chloride $[PdCl_2(PPh_3)_2]$ and cuprous iodide.

Alternatively the corresponding alkynylcuprate species generated from $HC\equiv CR^7$ may be preformed and reacted with the compound of formula V as defined above.

The reaction is preferably carried out in a solvent which does not adversely affect the reaction (for example triethylamine and/or dimethylformamide (DMF)).

Compounds of formula I in which R^2 is $C\equiv CR^7$ may be interconverted using conventional methods: for example, compounds in which R^7 is C_{1-6} trialkylsilyl may be converted to compounds in which R^7 is H by the action of a base such as potassium carbonate in a solvent such as methanol.

- 5 Compounds of formula V in which R^{2A} represents I or Br may be prepared from a corresponding compound of formula V in which R^{2A} represents H by reaction with an iodinating or brominating agent such as N-(iodo or bromo)succinimide.

Compounds of formula V in which R^{2A} represents H are available commercially or are available by conventional methods or methods described herein and suitable adaptation thereof.

10

Method 2

- Preparation of a compound of formula I in which R^2 represents a group of formula III by reaction of a compound of formula V where R^{2A} is I with a suitable vinyl species such as a vinyl(trialkyl)tin species, optionally in the presence of a catalytic amount of a Pd species, and then where necessary halogenating the resulting compound. The reaction is preferably carried out in the presence of a palladium catalyst, for example tetrakis(triphenylphosphine)palladium(0) or palladium acetate. The reaction is preferably carried out in a solvent which does not adversely affect the reaction (for example triethylamine or DMF), at or around 75°C. The halogenation may be carried out using conventional techniques.

20

Method 3

- Preparation of a compound of formula I in which R^2 represents a group of formula IV, by reacting a compound of formula V as defined above in which R^{2A} represents H, with cyclohexanone. The reaction is preferably carried out in an organic acid (for example acetic acid), at or around 120°C.

- Compounds of formula V in which R^1 represents CN, NO_2 , CHO, C_{1-6} alkanoyl or C_{1-6} alkyl optionally substituted by one or more halogen atoms; R^{2A} represents H; R^3 represents NH_2 , OH, C_{1-6} alkoxy or $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen); and $R^{4,6}$ are as defined above are either known or available using known techniques.

30

Method 4

Preparation of a compound of formula I in which R^1 represents C_{1-6} alkoxy-carbonyl, by treating
5 a corresponding compound of formula I in which R^1 represents CN with a base in the presence
of the appropriate alcohol. Suitable bases include potassium carbonate and potassium hydroxide.
The reaction may be carried out at or around room temperature.

10

Method 5

Preparation of a compound of formula I in which R^3 represents halogen, by treating a corre-
sponding compound of formula I in which R^3 represents NH_2 with an alkyl nitrite such as n-butyl
nitrite and a suitable halide source. Suitable halide sources include bromoform. The reaction is
15 preferably carried out in a solvent which does not adversely affect the reaction (for example
acetonitrile), at or around $70^\circ C$.

20

Method 6

Preparation of a compound of formula I in which R^3 represents H, by treating a corresponding
compound of formula I in which R^3 represents NH_2 with an alkyl nitrite such as t-butyl nitrite.
The reaction is preferably carried out in a suitable solvent which does not adversely affect the
reaction (for example tetrahydrofuran), at the reflux temperature of the solvent.

25

Method 7

Preparation of a compound of formula I in which R^3 represents N-pyrrolyl, by treating a
corresponding compound of formula I in which R^3 represents NH_2 with a 2,5-dialkoxy-
30 tetrahydrofuran, such as 2,5-dimethoxytetrahydrofuran, in the presence of an acid. The reaction
is preferably carried out using an organic acid such as acetic acid, at elevated temperature, such
as the reflux temperature of acetic acid.

Method 8

Preparation of a compound of formula I in which R^3 represents $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen), by treating a corresponding compound of formula I in which R^3 represents NH_2 with an alkyl nitrite such as n-butyl nitrite and a di(C_{1-6} alkyl optionally substituted by one or more halogen) disulphide, and if necessary oxidising the compound of formula I in which R^3 represents $S(C_{1-6}$ alkyl optionally substituted by one or more halogen). A compound of formula I in which R^3 represents $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen) and n is 1 or 2 can be made by oxidising a compound of formula I in which R^3 represents $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen) and n is 0 or 1. The reaction is preferably carried out by heating the compound of formula I where R^3 is NH_2 with the disulphide compound in a suitable solvent which does not adversely affect the reaction (for example acetonitrile), at elevated temperatures, followed by addition of the alkyl nitrite and further heating. The oxidation of the sulphide (or sulfoxide) can be carried out using conventional methods, for example by the use of pertrifluoroacetic acid.

Method 9

Preparation of a compound of formula I in which R^2 is a group of formula III in which each of R^{9-10} is halogen by reacting a compound of formula V in which R^1 and R^{3-6} are as defined above and R^{2A} is COR^8 with a tri(alkyl or aryl)-substituted phosphine and a carbon tetrahalide. The trisubstituted phosphine is preferably triphenylphosphine.

Compounds of formula V in which R^{2A} represents $CO(C_{1-6}$ alkyl optionally substituted by one or more halogen) may be prepared from a corresponding compound of formula I where R^2 represents $C(C_{1-6}$ alkyl optionally substituted by one or more halogen) $=CH_2$ by reaction with an oxidising system such as N-methylmorpholine oxide / osmium tetroxide (cat.) / sodium metaperiodate. Alternatively, compounds of formula V in which R^{2A} represents $CO(CH_2(C_{1-5}$ alkyl optionally substituted by one or more halogen)) may be prepared from a corresponding compound of formula I where R^2 represents a group of formula II where R^7 is (C_{1-5} alkyl optionally substituted by one or more halogen) by hydration, for example by reaction with toluenesulphonic acid hemihydrate in wet acetonitrile.

Method 10

- Preparation of a compound of formula I in which R^2 is a group of formula III in which R^8 is H and one of R^9 and R^{10} is halogen and the other is CF_3 by reaction of a compound of formula V in which R^1 and R^{3-6} are as defined above and R^{2A} is CHO with a compound of formula $(\text{halogen})_3CCF_3$ in the presence of a zinc halide such as zinc chloride, and a cuprous halide such as cuprous chloride. The reaction is preferably carried out in the presence of a polar solvent such as N,N-dimethylformamide.
- 10 Preparation of a compound of formula I in which R^2 is a group of formula III in which R^8 is H and one of R^9 and R^{10} is Cl, Br or I and the other is $C(\text{Cl, Br or I})_3$ are available in an analogous manner using reagents of the formula $(\text{Cl, Br or I})_3CC(\text{Cl, Br or I})_3$. The less reactive C-halogen bond is not broken and the $C(\text{Cl, Br or I})_3$ moiety containing this bond is transferred in an analogous manner to the transfer of the CF_3 moiety above.
- 15 Compounds of formula V in which R^{2A} represents CHO may be prepared from a corresponding compound of formula I where R^2 represents ethenyl by reaction with an oxidising system such as N-methylmorpholine oxide / osmium tetroxide (cat.) / sodium metaperiodate.

Method 11

20

- Preparation of a compound of formula I in which R^2 is a group of formula II in which by reaction of a compound of formula V above where R^{2A} is I with a $R^7-C\equiv C-Sn$ species such as a $R^7-C\equiv C-Sn(\text{alkyl})_3$ compound. The reaction is preferably carried out in the presence of a palladium catalyst, for example tetrakis(triphenylphosphine)palladium(0). The reaction is preferably carried
- 25 out in a solvent which does not adversely affect the reaction (for example dimethylformamide), at or around 75°C.

Method 12

- 30 Preparation of a compound of formula I in which R^2 is a group of formula II and R^7 is not H by reaction of a compound of formula I in which R^2 is a group of formula II and R^7 is H with a reagent capable of reacting as a $(R^7)^+$ synthon, such as R^7Z , where Z is a suitable leaving group

such as chloro, bromo, iodo, or an alkyl or arylsulphonate, optionally in the presence of a base. The reaction can be carried out with a R^7I species for instance in the presence of cuprous iodide a Pd^{II} species such as bis(triphenylphosphine)palladium (II) chloride and a base such as triethylamine.

5

Method 13

Preparation of a compound of formula I in which R^2 is a group of formula II and R^7 is C_{1-6} alkoxy carbonyl by reaction of a compound of formula I in which R^2 is a group of formula II and
10 R^7 is CN with a C_{1-6} alcohol, optionally in the presence of a base. Suitable bases include potassium carbonate and potassium hydroxide. The reaction may be carried out at or around room temperature.

Method 14

15

Preparation of a compound of formula I in which R^2 is a group of formula II and R^7 is C_{1-6} alkoxy carbonyl by oxidation of a compound of formula I in which R^2 is a group of formula II and R^7 is CH_2OH to give the corresponding acid, followed by esterification with a C_{1-6} alcohol. The process is conveniently carried out using manganese dioxide / potassium cyanide in the
20 alcohol.

Method 15

Preparation of a compound of formula I in which R^3 is $NH(C_{1-6}$ alkanoyl) by reaction of a
25 compound of formula I in which R^3 is NH_2 with an acylating agent such as a C_{1-6} alkanoyl(chloride, bromide or iodide). The process is preferably carried out with the acid chloride and an acid acceptor such as pyridine.

Method 16

30

Preparation of a compound of formula I in which R^3 is $N(C_{1-6}$ alkoxy carbonyl) $_2$ by reaction of a compound of formula I in which R^3 is NH_2 with a di(C_{1-6} alkyl)dicarbonate. The process is

preferably carried out using a base system such as triethylamine / 4-dimethylaminopyridine (DMAP) in a solvent such as DMF.

Method 17

5

Preparation of a compound of formula I in which R^3 is $NH(C_{1-6} \text{ alkoxy carbonyl})$ by reaction of a compound of formula I in which R^3 is $N(C_{1-6} \text{ alkoxy carbonyl})_2$ with an acid. The process is preferably carried out using trifluoroacetic acid (TFA) in a solvent such as dichloromethane.

10

Method 18

Preparation of a compound of formula I in which R^3 is $N(C_{1-6} \text{ alkyl})_2$ by reaction of a compound of formula I in which R^3 is NH_2 with a C_{1-6} alkylating agent such as an alkyl(chloride bromide or iodide). Preferably the reaction is carried out using the alkyl iodide. Preferably the reaction is carried out in the presence of a base such as NaH. Preferably the reaction is carried out in a suitable solvent such as THF.

Compounds of formula I in which R^3 is an amino derivative may be prepared from compounds of formula I in which R^3 is NH_2 using conventional methods, such as those described above.

20

Method 19

Preparation of a compound of formula I in which R^2 represents a group of formula III where some or all of R^8 , R^9 and R^{10} are halogen by reaction of a compound of formula I in which R^2 represents a group of formula II with a halogen, optionally in the presence of a base. An example is the reaction of the alkyne where R^7 is H with butyllithium followed by the halogen source, suitably in an ether solvent, to give compounds where R^8 , R^9 and R^{10} are all halogen. Reaction of the alkyne with any R^7 group with the halogen source (such as Cl_2 , Br_2 or I_2) gives 1,2-dihalo compounds.

25

Method 20

Preparation of a compound of formula I in which R^2 represents a group of formula II by reaction
5 of a compound of formula V where R^{2A} is I with a compound of formula $HC\equiv C-R^7$ in the
presence of butyllithium, zinc chloride and a Pd species. The reaction is preferably carried out in
the presence of a suitable base such as triethylamine and in a suitable solvent such as DMF.
Preferably the alkyne is dissolved in a suitable solvent such as THF, treated with butyllithium at
10 reduced temperature, zinc chloride in solvent is then added and the temperature allowed to rise
to ambient. Preferably the mixture is cooled again and the palladium species, such as
bis(triphenylphosphine)palladium chloride, is added together with the compound of formula V
where R^{2A} is I. Preferably the reaction temperature is then raised, for example to the reflux
temperature of the solvent.

15

Method 21

Preparation of a compound of formula I in which R^2 represents a group of formula II where R^7
is a halogen by reaction of a compound of formula I in which R^2 represents a group of formula
III where R^8 is H and R^9 and R^{10} are halogen with a base such as 1,8-diazabicyclo[5.4.0]undec-
20 7-ene (DBU).

Method 22

Preparation of a compound of formula I in which R^2 represents a group of formula III where R^8
25 is H, phenyl or alkyl by reaction of a compound of formula V where R^{2A} is COR^8 with a
 $R^9R^{10}C=Ti$ species. An example of a $R^9R^{10}C=Ti$ species is μ -chloro- μ -methylene-
[bis(cyclopentadienyl)titanium]dimethylaluminium (the "Tebbe reagent"). Preferably the
compound of formula V where R^{2A} is COR^8 is dissolved in an inert solvent such as tetrahydrofu-
ran (THF), cooled under an inert atmosphere, then the titanium carbene species is added, and the
30 mixture is allowed to warm up.

Method 23

Preparation of a compound of formula I in which R^2 represents a group of formula III where R^8 is H by reaction of a compound of formula V where R^{2A} is CHO with a $R^9R^{10}CH$ -phosphonium species (Wittig reaction), a $R^9R^{10}CH$ -silyl species (Peterson olefination), or a $R^9R^{10}CH$ -phosphonate species (Horner-Emmons reaction or Wadsworth-Emmons reaction), in the presence of a base. Such reagents are available commercially or via conventional means.

Method 24

10

Preparation of a compound of formula I where R^2 is a group of formula III by reaction of a compound of formula V where R^{2A} is H with a compound of formula $R^8COCHR^9R^{10}$. The reaction is preferably carried out in an organic acid (for example acetic acid), preferably at elevated temperatures such as around 120°C.

15

Method 25

Where desired or necessary converting a compound of the formula I into a pharmaceutically or veterinarily acceptable salt thereof. A pharmaceutically or veterinarily acceptable salt of a compound of formula (I) may be readily prepared by mixing together solutions of a compound of the formula (I) and the desired acid or base, as appropriate. The salt may be precipitated from solution and be collected by filtration or may be recovered by other means such as by evaporation of the solvent.

Compounds of the invention are available by either the methods described herein in the Methods and Examples or by conventional methods known to those skilled in the art, or suitable adaptation thereof using methods known in the art.

The compounds of the invention may be separated and purified by conventional methods.

It will be apparent to those skilled in the art that sensitive functional groups may need to be protected and deprotected during synthesis of a compound of the invention. This may be achieved by conventional techniques, for example as described in the publication 'Protective Groups in Organic Synthesis' by T W Greene and P G M Wuts, John Wiley and Sons Inc, 1991.

The compounds of the invention are useful because they possess parasitocidal activity in humans, animals and plants. They are particularly useful in the treatment of ectoparasites.

- 5 Dealing first with use of the compounds of the invention in humans, there is provided:
- a) a pharmaceutical formulation comprising a compound of the invention in admixture with a pharmaceutically acceptable adjuvant, diluent or carrier which may be adapted for topical administration;
 - b) a compound of the invention, for use as a medicament;
 - 10 c) the use of a compound of the invention in the manufacture of a parasitocidal medicament; and
 - d) a method of treating a parasitic infestation in a patient which comprises administering an effective amount of a compound of the invention to the patient.
- 15 Turning now to the use of the compounds of the invention in animals, the compounds may be administered alone or in a formulation appropriate to the specific use envisaged and to the particular species of host animal being treated and the parasite involved. Methods by which the compounds may be administered include, orally in the form of a capsule, bolus, tablet or drench or as a pour-on or spot-on formulation, or alternatively, they can be
- 20 administered by injection (e.g. subcutaneously, intramuscularly or intravenously) or as an implant or as a dip or spray or via a dust-bag or shampoo.
- Such formulations are prepared in a conventional manner in accordance with standard pharmaceutical and veterinary practice. Thus capsules, boluses or tablets may be prepared
- 25 by mixing the active ingredient with a suitable finely divided diluent or carrier additionally containing a disintegrating agent and/or binder such as starch, lactose, talc or magnesium stearate. Oral drenches are prepared by dissolving or suspending the active ingredient in a suitable medium. Injectable formulations may be prepared in the form of a sterile solution which may contain other substances, for example, enough salts or glucose to make the
- 30 solution isotonic with blood. Acceptable liquid carriers include the vegetable oils such as sesame oil and the like, glycerides such as triacetin and the like, esters such as benzyl benzoate, isopropyl myristate and fatty acid derivatives of propylene glycol and the like, as

well as organic solvents such as pyrrolidone, glycerol formal and the like. The liquid formulations are prepared by dissolving or suspending the active ingredient in the liquid carrier such that the final formulation contains from 0.5 to 60% by weight of the active ingredient. Solid formulations are prepared by methods well known in the art.

5

These formulations will vary with regard to the weight of active compound depending on the species of host animal to be treated, the severity and type of infection and the body weight of the host. For parenteral, topical and oral administration, typical dose ranges of the active ingredient are 0.1-50 mg per kg of body weight of the animal, preferably in the
10 range 1-5 mg per kg.

As an alternative the compounds may be administered with the animal feedstuff and for this purpose a concentrated feed additive or premix may be prepared for mixing with the normal animal feed.

15

The compounds of the invention have utility in the control of arthropod, plant nematode, helminth or protozoan pests. The compounds of the invention may, in particular, be used in the field of veterinary medicine and livestock husbandry and in the maintenance of public health against arthropods, helminths or protozoa which are parasitic internally or externally
20 upon vertebrates, particularly warm-blooded vertebrates, for example man and domestic animals, e.g. cattle, sheep, goats, equines, swine, poultry, dogs, cats and fish, for example Acarina, including ticks (e.g. *Ixodes* spp., *Boophilus* spp. e.g. *Boophilus microplus*, *Amblyomma* spp., *Hyalomma* spp., *Rhipicephalus* spp. e.g. *Rhipicephalus appendiculatus*, *Haemaphysalis* spp., *Dermacentor* spp., *Ornithodoros* spp. (e.g. *Ornithodoros moubata* and
25 mites (e.g. *Damalinia* spp., *Dermahyssus gallinae*, *Sarcoptes* spp. e.g. *Sarcoptes scabiei*, *Psoroptes* spp., *Chorioptes* spp., *Demodex* spp., *Eutrombicula* spp.), Diptera (e.g. *Aedes* spp., *Anopheles* spp., *Musca* spp., *Hypoderma* spp., *Gastrophilus* spp., *Simulium* spp.); Hemiptera (e.g. *Triatoma* spp.); Phthiraptera (e.g. *Damalinia* spp., *Linoqnathus* spp.) Siphonaptera (e.g. *Ctenocephalides* spp.); Dictyoptera (e.g. *Periplaneta* spp., *Blatella* spp.);
30 Hymenoptera (e.g. *Monomorium pharaonis*); for example against infections of the gastrointestinal tract caused by parasitic nematode worms, for example members of the family Trichostrongylidae, *Nippostrongylus brasiliensis*, *Trichinella spiralis*, *Haemonchus*

contortus, *Trichostrongylus colubriformis*, *Nematodirus battus*, *Ostertagia circumcincta*,
Trichostrongylus axei, *Cooperia* spp. and *Hymenolepis nana*, in the control and treatment
of protozoal diseases caused by, for example *Eimeria* spp. e.g. *Eimeria tenella*, *Eimeria*
acervulina, *Eimeria brunetti*, *Eimeria maxima*, *Eimeria necatrix*, *Eimeria bovis*, *Eimeria*
5 *zuerni* and *Eimeria ovinoidealis*; *Trypanosoma cruzi*, *Leishmania* spp., *Plasmodium* spp.,
Babesia spp., *Trichomonadidae* spp., *Histomonas* spp., *Giardia* spp., *Toxoplasma* spp.,
Entamoeba histolytica and *Theileria* spp.; in the protection of stored products, for example
cereals, including grain and flour, groundnuts, animal foodstuffs, timber and household
goods, e.g. carpets and textiles, against attack by arthropods, more especially beetles,
10 including weevils, moths and mites, for example *Ephestia* spp. (flour moths), *Anthrenus* spp.
(carpet beetles), *Tribolium* spp. (flour beetles), *Sitophilus* spp. (grain weevils) and *Acarus*
spp. (mites), in the control of cockroaches, ants and termites and similar arthropod pests in
infested domestic and industrial premises and in the control of mosquito larvae in water-
ways, wells, reservoirs or other running or standing water; for the treatment of foundations,
15 structure and soil in the prevention of the attack on buildings by termites, for example,
Reticulitermes spp., *Heterotermes* spp., *Coptotermes* spp.; in agriculture, against adults,
larvae and eggs of *Lepidoptera* (butterflies and moths), e.g. *Heliothis* spp. such as *Heliothis*
virescens (tobacco budworm), *Heliothis armioera* and *Heliothis zea*, *Spodoptera* spp. such
as *S. exempta*, *S. littoralis* (Egyptian cotton worm), *S. eridania* (southern army worm),
20 *Mamestra configurata* (bertha army worm); *Earias* spp. e.g. *E. insulana* (Egyptian
bollworm), *Pectinophora* spp. e.g. *Pectinophora gossypiella* (pink bollworm), *Ostrinia* spp.
such as *O. nubilalis* (European cornborer), *Trichoplusia ni* (cabbage looper), *Pieris* spp.
(cabbage worms), *Laphygma* spp. (army worms), *Agrotis* and *Amathes* spp. (cutworms),
Wiseana spp. (porina moth), *Chilo* spp. (rice stem borer), *Tryporyza* spp. and *Diatraea* spp.
25 (sugar cane borers and rice borers), *Sparganothis pilleriana* (grape berry moth), *Cydia*
pomonella (codling moth), *Archips* spp. (fruit tree tortrix moths), *Plutella xylostella*
(diamond black moth); against adult and larvae of *Coleoptera* (beetles) e.g. *Hypothenemus*
hampei (coffee berry borer), *Hylesinus* spp. (bark beetles), *Anthonomus grandis* (cotton
boll weevil), *Acalymma* spp. (cucumber beetles), *Lema* spp., *Psylliodes* spp., *Leptinotarsa*
30 *decemlineata* (Colorado potato beetle), *Diabrotica* spp. (corn rootworms), *Gonocephalum*
spp. (false wire worms), *Agriotes* spp. (wireworms), *Dermolepida* and *Heteronychus* spp.
(white grubs), *Phaedon cochleariae* (mustard beetle), *Lissorhoptrus oryzophilus* (rice water

- weevil), *Melioethes* spp. (pollen beetles), *Ceutorhynchus* spp., *Rhynchophorus* and *Cosmopolites* spp. (root weevils); against Hemiptera e.g. *Psylla* spp., *Bemisia* spp., *Trialeurodes* spp., *Aphis* spp., *Myzus* spp., *Megoura viciae*, *Phylloxera* spp., *Adelges* spp., *Phorodon humuli* (hop damson aphid), *Aeneolamia* spp., *Nephotettix* spp. (rice leaf
- 5 hoppers), *Empoasca* spp., *Nilaparvata* spp., *Perkinsiella* spp., *Pyrilla* spp., *Aonidiella* spp. (red scales), *Coccus* spp., *Pseudococcus* spp., *Helopeltis* spp. (mosquito bugs), *Lygus* spp., *Dysdercus* spp., *Oxycarenus* spp., *Nezara* spp.; Nymenoptera e.g. *Athalia* spp. and *Cephus* spp. (saw flies), *Atta* spp. (leaf cutting ants); Diptera e.g. *Hylemyia* spp. (root flies), *Atherigona* spp. and *Chlorops* spp. (shoot flies), *Phytomyza* spp. (leaf miners), *Ceratitis*
- 10 spp. (fruit flies); Thysanoptera such as *Thrips tabaci*; Orthoptera such as *Locusta* and *Schistocerca* spp. (locusts) and crickets e.g. *Gryllus* spp. and *Acheta* spp.; Collembola e.g. *Sminthurus* spp. and *Onychiurus* spp. (springtails), Isoptera e.g. *Odontotermes* spp. (termites), Dermaptera e.g. *Forficula* spp. (earwigs) and also other arthropods of agricultural significance such as Acari (mites) e.g. *Tetranychus* spp., *Panonychus* spp. and *Bryobia*
- 15 spp. (spider mites), *Eriophyes* spp. (gall mites), *Polyphacotarsonemus* spp.; *Blaniulus* spp. (millipedes), *Scutigera* spp. (symphylids), *Oniscus* spp. (woodlice) and *Triops* spp. (crustacea); nematodes which attack plants and trees of importance to agriculture, forestry and horticulture either directly or by spreading bacterial, viral, mycoplasma or fungal diseases of the plants, root-knot nematodes such as *Meloidogyne* spp. (e.g. *M. incognita*);
- 20 cyst nematodes such as *Globodera* spp. (e.g. *G. rostochiensis*); *Heterodera* spp. (e.g. *H. avenae*); *Radopholus* spp. (e.g. *R. similis*); lesion nematodes such as *Pratylenchus* spp. (e.g. *P. pratensis*); *Belonolaimus* spp. (e.g. *B. gracilis*); *Tylenchulus* spp. (e.g. *T. semipene-trans*); *Rotylenchulus* spp. (e.g. *R. reniformis*); *Rotylenchus* spp. (e.g. *R. robustus*); *Helicotylenchus* spp. (e.g. *H. multicinctus*); *Hemicyclophora* spp. (e.g. *H. gracilis*);
- 25 *Criconemoides* spp. (e.g. *C. similis*); *Trichodorus* spp. (e.g. *T. primitivus*); dagger nematodes such as *Xiphinema* spp. (e.g. *X. diversicaudatum*), *Longidorus* spp. (e.g. *L. elongatus*); *Hoplolaimus* spp. (e.g. *H. coronatus*); *Aphelenchoides* spp. (e.g. *A. ritze-bosi*, *A. besseyi*); stem and bulb eelworms such as *Ditylenchus* spp. (e.g. *D. dipsaci*).
- 30 The compounds of the invention also have utility in the control of arthropod or nematode pests of plants. The active compound is generally applied to the locus in which arthropod or nematode infestation is to be controlled at a rate of about 0.1 kg to about 25 kg of active

compound per hectare of locus treated. Under ideal conditions, depending on the pest to be controlled, the lower rate may offer adequate protection. On the other hand, adverse weather conditions, resistance of the pest and other factors may require that the active ingredient be used in higher proportions. In foliar application, a rate of 1 g to 1000 g/ha
5 may be used.

When the pest is soil-borne, the formulation containing the active compound is distributed evenly over the area to be treated in any convenient manner. Application may be made, if desired, to the field or crop-growing area generally or in close proximity to the seed or plant
10 to be protected from attack. The active component can be washed into the soil by spraying with water over the area or can be left to the natural action of rainfall. During or after application, the formulation can, if desired, be distributed mechanically in the soil, for example by ploughing or disking. Application can be prior to planting, at planting, after planting but before sprouting has taken place or after sprouting.

15 The compounds of the invention may be applied in solid or liquid compositions to the soil principally to control those nematodes dwelling therein but also to the foliage principally to control those nematodes attacking the aerial parts of the plants (e.g. *Aphelenchoides* spp. and *Ditylenchus* spp. listed above).

20 The compounds of the invention are of value in controlling pests which feed on parts of the plant remote from the point of application, e.g. leaf feeding insects are killed by the subject compounds applied to roots. In addition the compounds may reduce attacks on the plant by means of antifeeding or repellent effects.

25 The compounds of the invention are of particular value in the protection of field, forage, plantation, glasshouse, orchard and vineyard crops, or ornamentals and of plantation and forest trees, for example, cereals (such as maize, wheat, rice, sorghum), cotton, tobacco, vegetables and salads (such as beans, cole crops, curcubits, lettuce, onions, tomatoes and
30 peppers), field crops (such as potato, sugar beet, ground nuts, soyabean, oil seed rape), sugar cane, grassland and forage (such as maize, sorghum, lucerne), plantations (such as of tea, coffee, cocoa, banana, oil palm, coconut, rubber, spices), orchards and groves (such as

of stone and pip fruit, citrus, kiwifruit, avocado, mango, olives and walnuts), vineyards, ornamental plants, flowers and shrubs under glass and in gardens and parks, forest trees (both deciduous and evergreen) in forests, plantations and nurseries.

- 5 They are also valuable in the protection of timber (standing, felled, converted, stored or structural) from attack by sawflies (e.g. *Urocerus*) or beetles (e.g. scolytids, platypodids, lyctids, bostrychids, cerambycids, anobiids), or termites, for example, *Reticulitermes* spp., *Heterotermes* spp., *Coptotermes* spp.
- 10 They have applications in the protection of stored products such as grains, fruits, nuts, spices and tobacco, whether whole, milled or compounded into products, from moth, beetle and mite attack. Also protected are stored animal products such as skins, hair, wool and feathers in natural or converted form (e.g. as carpets or textiles) from moth and beetle attack; also stored meat and fish from beetle, mite and fly attack.
- 15 The compounds of the invention are of value in the control of arthropods, helminths or protozoa which are injurious to, or spread or act as vectors of diseases in man and domestic animals, for example those hereinbefore mentioned, and more especially in the control of ticks, mites, lice, fleas, midges and biting, nuisance and myiasis flies. The compounds of the invention are particularly useful in controlling arthropods, helminths or protozoa which are present inside domestic host animals or which feed in or on the skin or suck the blood of the animal, for which purpose they may be administered orally, parenterally, percutaneously or topically.
- 20 Coccidiosis, a disease caused by infections by protozoan parasites of the genus *Eimeria*, is an important potential cause of economic loss in domestic animals and birds, particularly those raised or kept under intensive conditions. For example, cattle, sheep, pigs and rabbits may be affected, but the disease is especially important in poultry, in particular chickens.
- 25 The poultry disease is generally spread by the birds picking up the infectious organism in droppings on contaminated litter or ground or by way of food or drinking water. The disease is manifested by hemorrhage, accumulation of blood in the ceca, passage of blood to

the droppings, weakness and digestive disturbances. The disease often terminates in the death of the animal but the fowl which survive severe infections have their market value substantially reduced as a result of the infection.

- 5 Administration of a small amount of a compound of the invention preferably by combination with poultry feed is effective in preventing or greatly reducing the incidence of coccidiosis. The compounds are effective against both the cecal form (caused by *E. tenella*) and the intestinal forms (principally caused by *E. acervulina*, *E. brunetti*, *E. maxima* and *E. necatrix*).

10

The compounds of the invention also exert an inhibitory effect on the oocysts by greatly reducing the number and or the sporulation of those produced.

- Therefore, according to a further aspect of the invention, there is provided a veterinary
15 parasiticide formulation comprising a compound of the invention, in admixture with a compatible adjuvant, diluent or carrier. Preferably, the formulation is adapted for topical administration.

- The invention further provides a compound of the invention for use as a parasiticide; and a method of treating a parasitic infestation at a locus, which comprises treatment of the locus with
20 an effective amount of a compound of the invention. Preferably, the locus is the skin or fur of an animal, or a plant or seed or the area surrounding the plant or seed.

- The invention further provides a method of harming or killing a parasite which comprises administering to said parasite or the locus thereof an effective amount of a compound of the
25 formula (I), or salt or formulation thereof as previously described.

It is to be appreciated that reference to treatment includes prophylaxis as well as the alleviation of established symptoms of a parasitic infestation.

Test for insecticidal activity

Adult flies (*Stomoxys calcitrans*) are collected and anaesthetized using CO₂. 1µl of an acetone solution containing the test compound is applied directly to the thorax of the fly. Flies are then
5 placed carefully into a 50ml tube covered with damp gauze to recover from the CO₂. Negative controls have 1µl of acetone dispensed onto them. Mortality is assessed 24 hours after dosing.

The invention is illustrated by the following examples in which:
melting points were determined using a Gallenkamp melting point apparatus and are
10 uncorrected; nuclear magnetic resonance data were obtained using a Bruker AC300 or AM300; mass spectral data were obtained on a Finnigan Mat. TSQ 7000 or a Fisons Instruments Trio 1000 - the calculated and observed ions quoted refer to the isotopic composition of lowest mass.

EXAMPLESExample A1 (Illustrative)5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole

- 5 To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (5.0g, the compound of Reference Example 1 from EP 295,117 A1), in acetonitrile (60ml) at room temperature was added N-iodosuccinimide (3.52g), portionwise over a period of five minutes. Stirring was continued for 1hr and the mixture was then evaporated to dryness to provide the crude product (8.2g), still containing succinimide. This may be used
- 10 without further purification or, if desired, purified by partitioning between dichloromethane and water, separating, drying (MgSO₄) and evaporating the organic layer to produce a yellow solid. Trituration with hexane provides the title compound as a white solid, m.p. 213°C (decomp.).

15 Example A2

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole

- To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (6.96g, crude from Example A1) in triethylamine (30ml) and dimethylformamide (6ml) at room temperature was added trimethylsilylacetylene (3ml), cuprous iodide
- 20 (150mg) and bis(triphenylphosphine)palladium (II) chloride (300mg). The mixture was heated at 50-60°C for one hour, trimethylsilylacetylene (0.3ml) was then added and stirring and heating continued for a further period of 30 minutes. The cooled reaction mixture was diluted with water (250ml) and extracted with ether (250ml). The organic layer was separated (aided by the addition of brine). The aqueous layer was re-extracted with ether
- 25 (250ml). The combined ether extracts were dried (MgSO₄) and evaporated to give the crude product as a gum (4.67g). Purification by column chromatography on silica gel eluted with dichloromethane:hexane (1:1) followed by recrystallisation from ether/hexane provided the title compound as a white solid m.p. 181-2°C.

¹H NMR (CDCl₃) δ: 0.2 (s, 9H), 4.1 (br. s, 2H), 7.7 (s, 2H)

- 30 MS (thermospray): M/Z [M+NH₄] 434.2 ; C₁₆H₁₃Cl₂F₃N₄Si+NH₄ requires 434.0

Example A35-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (2.0g, crude from Example A2) in methanol (30ml) was added
5 potassium carbonate (1g). After 10 minutes at room temperature the reaction mixture was partitioned between ether (100ml) and water (100ml). The organic layer was separated, washed with brine (100ml), dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane followed by recrystallisation from ether to provide the title compound as a white solid m.p. 215-216°C.

10 ¹H NMR (CDCl₃) δ : 3.49 (s, 1H), 4.2 (br. s, 2H), 7.8 (s, 2H)

MS (thermospray) : M/Z [M+NH₄] 362.4 ; C₁₃H₅Cl₂F₃N₄+NH₄ requires 362.0

Example A45-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(prop-1-ynyl)pyrazole

15 To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (0.904g, the compound of Example A1) in dimethylformamide(2ml) and triethylamine (10ml) contained in a stainless steel bomb was added cuprous iodide (60mg) and bis(triphenylphosphine)palladium(II) chloride (120mg). The reaction vessel was cooled to -78°C and propyne (2g) condensed into it. The vessel was sealed and then heated at
20 70°C for 18 hours and then left at room temperature for 2 days. The reaction mixture was partitioned between ether and water. The organic layer was separated, washed with brine, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1:1) to provide the title compound as a white solid m.p. 226-8°C.

25 ¹H NMR (CDCl₃) δ : 2.2 (s, 3H), 4.19 (br. s, 2H), 7.78 (s, 2H)

MS (thermospray) : M/Z [M+H] 358.9 ; C₁₄H₇Cl₂F₃N₄+H requires 359.0

Example A55-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(3-methylbut-1-ynyl)pyrazole

30 To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (447mg, the compound of Example A1) in triethylamine (10ml) at room

temperature was added 3-methylbut-1-yne (0.5ml), cuprous iodide (15mg) and bis(triphenylphosphine)palladium(II) chloride (30mg). The reaction mixture was heated at 70°C for two hours. The reaction mixture was partitioned between ether (100ml) and water (100ml). The organic layer was separated, washed with brine, dried (MgSO₄) and
5 evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1:1) to provide the title compound as a pale yellow solid m.p. 210-2°C.

¹H NMR (CDCl₃) δ: 1.3 (d, 6H), 2.83 (h, 1H), 4.0 (br. s, 2H), 7.78 (s, 2H).

MS (thermospray): M/Z [M+H] 387.0 ; C₁₆H₁₁Cl₂F₃N₄+H requires 387.0

10

Example A6

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(3-hydroxyprop-1-ynyl)pyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (200mg, the compound of Example A1) in triethylamine (2ml) and dimethyl-
15 formamide (1ml) at room temperature was added propargyl alcohol (0.2ml), cuprous iodide (10mg) and bis(triphenylphosphine)palladium(II) chloride (20mg). The reaction mixture was heated at 70°C for two hours. The reaction mixture was partitioned between ether (10ml) and water (10ml). The organic layer was separated, washed with brine, dried
20 (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with ether : dichloromethane (10:1) to provide the title compound as a pale yellow solid m.p. 237-9°C.

¹H NMR (d₆-DMSO) δ: 4.32 (d, 2H), 5.3 (t, 1H), 6.58 (br. s, 1H), 8.28 (s, 2H)

MS (thermospray): M/Z [M+NH₄] 391.8 ; C₁₄H₇Cl₂F₃N₄O+NH₄ requires 392.0

25

Example A7

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(4-hydroxybut-1-ynyl)pyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (447mg, the compound of Example A1) in triethylamine (20ml) and dimethyl-
30 formamide (2ml) at room temperature was added 3-butyne-1-ol (0.5ml), cuprous iodide

- (15mg) and bis(triphenylphosphine)palladium(II) chloride (30mg). The reaction mixture was heated at 70°C for two hours. The reaction mixture was partitioned between ether (10ml) and water (10ml). The organic layer was separated, washed with brine, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica
- 5 gel eluted with ether to provide the title compound as a light brown solid m.p. 215-6°C.
- ¹H NMR (CDCl₃) δ: 2.72 (t, 2H), 3.49 (m, 1H), 3.87 (m, 2H), 4.1 (br. s, 1H), 7.8 (s, 2H)
- MS (thermospray): M/Z [M+NH₄] 406.4 ; C₁₅H₉Cl₂F₃N₄O+NH₄ requires 406.0

Example A8

10 5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-methoxycarbonylethynylpyrazole

- To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(3-hydroxyprop-1-ynyl)pyrazole (250mg, the compound of Example A6) in ether (10ml) was added manganese dioxide (1g) and the mixture stirred at room temperature for two hours.
- 15 Methanol (2ml) and potassium cyanide (250mg) were then added and stirring continued for 15 minutes. The reaction mixture was filtered and evaporated to dryness. The residue was purified by chromatography on silica gel eluted with dichloromethane. Combination and evaporation of appropriate fractions provided the title compound as a light brown solid m.p. 201-2°C.
- 20 ¹H NMR (CDCl₃) δ: 3.82 (s, 3H), 4.6 (br. s, 2H), 7.81 (s, 2H)
- MS (thermospray): M/Z [M+NH₄] 420.5; C₁₅H₇Cl₂F₃N₄O₂+NH₄ requires 420.0

Example A9

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-phenylethynyl pyrazole

- 25 To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (250mg, the compound of Example A1) in dimethylformamide (2ml) at room temperature was added 2-phenylethynyltri-n-butyltin (0.6ml) and tetrakis(triphenylphosphine)palladium(0) (30mg). The reaction mixture was heated at 75°C for two hours and then left overnight at room temperature. The reaction mixture was
- 30 partitioned between ether and water. The organic layer was separated, washed with brine, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on

silica gel eluted initially with hexane : dichloromethane (1:1) and then dichloromethane to provide the title compound as a pale yellow amorphous solid m.p. 265-267°C.

¹H NMR (CDCl₃) δ: 4.21 (br. s, 2H), 7.38 (m, 3H), 7.54 (m, 2H), 7.8 (s, 2H)

MS (thermospray): M/Z [M+H] 420.8 ; C₁₉H₉Cl₂F₃N₄+H requires 421.0

5

Example A10

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(thien-2-ylethynyl)pyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (200mg, the compound of Example A3) in triethylamine (4ml) and
10 dimethylformamide (1ml) at room temperature was added 2-iodothiophene (0.5ml), cuprous iodide (15mg) and bis(triphenylphosphine)palladium(II) chloride (30mg). The reaction mixture was heated at 60°C for one hour. The reaction mixture was partitioned between ether (100ml) and water (100ml). The organic layer was separated, washed with brine, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on
15 silica gel eluted with hexane : dichloromethane (1:1) to provide the title compound as a light brown solid m.p. 262°C decomp.

¹H NMR (CDCl₃) δ: 4.23 (br. s, 2H), 7.05 (m, 1H), 7.45 (m, 2H), 7.8 (s, 2H)

MS (thermospray): M/Z [M+H] 426.6; C₁₇H₇Cl₂F₃N₄S+H requires 427.0

20 Example A11

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(methoxyprop-1-ynyl)pyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (200mg, the compound of Example A1) in triethylamine (2ml) and dimethyl-
25 formamide (1ml) at room temperature was added methyl propargyl ether (0.5ml), cuprous iodide (15mg) and bis(triphenylphosphine)palladium(II) chloride (30mg). The reaction mixture was heated at 70°C for two hours. The reaction mixture was partitioned between ether (50ml) and aqueous citric acid solution (50ml, 20%). The organic layer was separated, washed with water, dried (MgSO₄) and evaporated. The residue was
30 purified by column chromatography on silica gel eluted with dichloromethane to provide the title compound as a pale yellow solid m.p. 210°C decomp.

^1H NMR (CDCl_3) δ : 3.48 (s, 3H), 4.2 (br. s, 2H), 4.89 (s, 2H), 7.8 (s, 2H)

MS (thermospray) : M/Z [$\text{M}+\text{NH}_4$] 406.0 ; $\text{C}_{15}\text{H}_9\text{Cl}_2\text{F}_3\text{N}_4\text{O}+\text{NH}_4$ requires 406.0

Example A12

5 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-ethoxycarbonyl-4-ethynylpyrazole

To a stirred solution of potassium hydroxide (0.25g) in ethanol (3ml) was added 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (0.21g). After 30 minutes at 30°C the reaction mixture was poured onto a mixture of water (10ml) and ice (10g). Ether (30ml) was added. The organic layer was separated. The aqueous layer was extracted with ether (30ml, x2). The combined organic layers were dried (MgSO_4) and evaporated. The residue was purified by column chromatography on silica gel (4g) eluting with dichloromethane. Combination and evaporation of suitable fractions followed by recrystallisation from ether/hexane provided the title compound as a pale orange solid, m.p. 152-154°C.

^1H NMR (CDCl_3) δ : 1.42 (t, 3H), 3.49 (s, 1H), 4.11 (br. s, 2H), 4.43 (q, 2H),
7.78 (s, 2H)

MS (thermospray) : M/Z [M] 391.3 ; $\text{C}_{15}\text{H}_{10}\text{Cl}_2\text{F}_3\text{N}_3\text{O}_2$ requires 391.01.

20 Example A13

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-methoxycarbonylpyrazole

To a stirred suspension of potassium carbonate (0.03g) in methanol (2ml) was added 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (0.03g). After 40 hours at 25°C the reaction mixture was poured into water (10ml) and extracted with ether (20ml, x2). The combined organic layers were dried (MgSO_4) and evaporated. The residue was purified by recrystallisation from ether/hexane to provide the title compound.

^1H NMR (CDCl_3) δ : 3.51 (s, 1H), 3.97 (s, 3H), 4.13 (br. s, 2H), 7.78 (s, 2H)

30 MS (thermospray) : M/Z [M] 377.0 ; $\text{C}_{14}\text{H}_8\text{Cl}_2\text{F}_3\text{N}_3\text{O}_2$ requires 376.99.

Example B1 (Illustrative)5-Acetamido-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole

- To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (447mg, the compound of Example A1) in pyridine (5ml) was added dropwise acetyl chloride (0.5ml). The reaction mixture was stirred at room temperature for 2 days and then heated at 50°C for 4 hours. The reaction mixture was partitioned between ether (50ml) and water (50ml), the organic layer was separated, dried (MgSO₄) and evaporated. The crude product was purified by column chromatography on silica gel (40g) eluted with ether : hexane (10:1) to provide the title compound as a white solid.
- 10 MS (thermospray): M/Z [M+NH₄] 505.4 ; C₁₃H₆Cl₂F₃IN₄O+NH₄ requires 505.9

Example B25-Acetamido-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole

- 15 To a stirred solution of 5-acetamido-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (80mg, the compound of Example B1) in triethylamine (5ml) was added trimethylsilylacetylene (0.1ml), cuprous iodide (4mg) and bis(triphenylphosphine)palladium(II) chloride (8mg). The reaction mixture was heated at 60°C for 1 hour and then poured into water (20ml) and ether (20ml). The organic layer
- 20 was separated, dried (MgSO₄) and evaporated. The crude product was purified by column chromatography on silica gel eluted with ether : hexane (10:1) to provide the title compound as a white solid.
- MS (thermospray): M/Z [M+NH₄] 475.7 ; C₁₈H₁₅Cl₂F₃N₄OSi+NH₄ requires 476.1

25 Example B3

5-Acetamido-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole

- To a solution of 5-acetamido-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (20mg, the compound of Example B2) in methanol (1ml) was added potassium carbonate (20mg). The reaction mixture was stirred at room temperature
- 30 for 40 minutes and then poured into water (20ml) and ether (20ml). The organic layer was separated, dried (MgSO₄) and evaporated. The crude product was purified by column

chromatography on silica gel eluted with ether to provide the title compound as a white solid.

^1H NMR (CDCl_3) δ : 2.1 (s, 3H), 3.51 (s, 1H), 7.78 (s, 2H)

MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 403.9 ; $\text{C}_{15}\text{H}_7\text{Cl}_2\text{F}_3\text{N}_4\text{O}+\text{NH}_4$ requires 404.0

5

Example B4

3-Cyano-5-di-(t-butoxycarbonyl)amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole

To a solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (1.3g, the compound of Example A3) in dimethylformamide (4ml) and triethylamine (20ml) was added di-*t*-butyldicarbonate (0.9g) and 4-dimethylaminopyridine (5mg) and the mixture was stirred at room temperature for sixteen hours. Di-*t*-butyldicarbonate (0.45g) was then added and stirring continued for two hours. The reaction mixture was then poured into ether (200ml) and aqueous citric acid solution (200ml, 20%).

15 The organic layer was separated, dried (MgSO_4) and evaporated. The crude product was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1:1) to provide the title compound as a pale yellow solid m.p. 227-8°C.

^1H NMR (CDCl_3) δ : 1.41 (s, 18H), 3.48 (s, 1H), 7.75 (s, 2H)

Microanalysis - found: C, 50.66, H, 3.88, N, 10.27%; $\text{C}_{23}\text{H}_{21}\text{Cl}_2\text{F}_3\text{N}_4\text{O}_4$ requires

20 C, 50.34, H, 3.80, N, 10.04%.

Example B5

3-Cyano-5-di-(t-butoxycarbonyl)amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-bromoethynylpyrazole

25 To a solution of 3-cyano-5-di-(t-butoxycarbonyl)amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (100mg, the compound of Example B4) in acetone (10ml) was added silver nitrate (5mg) and N-bromosuccinimide (80mg). The mixture was stirred at room temperature for one hour and then poured into ether (100ml) and water (100ml). The organic layer was separated, dried (MgSO_4) and evaporated. The

30 crude product was purified by column chromatography on silica gel eluted with dichloromethane to provide the title compound as a pale yellow solid m.p. 130-1°C.

^1H NMR (CDCl_3) δ : 1.41 (s, 18H), 7.75 (s, 1H)

MS (electrospray): M/Z $[\text{M}+\text{Na}]$ 645.0 ; $\text{C}_{23}\text{H}_{20}\text{BrCl}_2\text{F}_3\text{N}_4\text{O}_4+\text{Na}$ requires 645.0

Example B6

5 5-t-Butoxycarbonylamino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-bromoethynylpyrazole

To a solution of 3-cyano-5-di-(t-butoxycarbonyl)amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-bromoethynylpyrazole (200mg, the compound of Example B5) in anhydrous dichloromethane (2ml) was added dropwise trifluoroacetic acid (0.2ml). After
10 30 minutes the reaction mixture was treated with ether (10ml) and saturated aqueous sodium hydrogen carbonate solution (10ml). The organic layer was separated, dried (MgSO_4) and evaporated to provide the title compound as a white solid m.p. 168-70°C.

^1H NMR (CDCl_3) δ : 1.38 (s, 9H), 6.23 (s, 1H), 7.75 (s, 2H)

MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 539.6 ; $\text{C}_{18}\text{H}_{12}\text{BrCl}_2\text{F}_3\text{N}_4\text{O}_2+\text{NH}_4$ requires 540.0

15

Example B7 (Illustrative)

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-5-(N-pyrrolyl)pyrazole

A mixture of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (0.5g) and 2,5-dimethoxytetrahydrofuran (1ml) in acetic acid (5ml) was heated under reflux
20 for 1 hour. The reaction mixture was poured into diethyl ether (100ml) and water (100ml). The organic layer was washed with saturated aqueous potassium bicarbonate solution (50ml) and dried over MgSO_4 . Removal of the solvent gave the title compound.

^1H NMR (CDCl_3) δ : 6.38 (s, 2H), 6.7 (s, 2H), 7.7 (s, 2H)

MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 513.6; $\text{C}_{15}\text{H}_6\text{Cl}_2\text{F}_3\text{N}_4 + \text{NH}_4$ requires 513.9.

25

Example B8

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-pyrrolyl)-4-trimethylsilylethynylpyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-5-(N-pyrrolyl)pyrazole (0.55g) in triethylamine (1ml) and dimethylformamide (10ml) was added
30 trimethylsilylacetylene (1ml), cuprous iodide (15mg) and bis(triphenylphosphine)palladium

(II) chloride (30mg). The reaction mixture was heated at 70°C for 24 hours, and then poured into water (100ml) and diethyl ether (100ml). The organic layer was dried over MgSO₄ and the solvent was evaporated. The crude product was purified by chromatography on silica gel (50g), eluting with dichloromethane : hexane (1:1), giving the title compound as a pale brown solid.

Example B9

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-5-(N-pyrrolyl)pyrazole

To a solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-(N-pyrrolyl)-4-trimethylsilylethynylpyrazole (0.045g) in dichloromethane (5ml) was added tetra-n-butylammonium fluoride (0.1ml, 1M in tetrahydrofuran) dropwise over 5 minutes. The reaction mixture was stirred for 5 minutes and then evaporated to give an oil, which was chromatographed on silica gel (5g), eluting with dichloromethane. The title compound was obtained as a pale brown solid, m.p. 161-3°C.

¹H NMR (CDCl₃) δ: 3.44 (s, 1H); 6.3 (m, 2H); 6.77 (m, 2H), 7.74 (s, 2H).

MS (thermospray): M/Z [M+H] 394.9; C₁₇H₇Cl₂F₃N₄+H requires 395.0.

Example B10

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-5-dimethylamino-4-ethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (0.417g) in tetrahydrofuran (20ml) was added, portionwise over 5 minutes, sodium hydride (0.1g of a 60% dispersion in oil). Methyl iodide (0.156ml) was added dropwise over 2 minutes. After 5 minutes, sodium hydride (0.05g) and methyl iodide (0.050ml) were added and stirring was continued for a further 5 minutes. The reaction mixture was then poured into water / diethyl ether. The organic layer was dried over MgSO₄ and evaporated to give the title compound as a pale brown solid, m.p. 145-7°C.

¹H NMR (CDCl₃) δ: 2.83 (s, 6H), 3.42 (s, 1H), 7.78 (s, 2H).

MS (thermospray): M/Z [M+H] 373.2; C₁₅H₉Cl₂F₃N₄+H requires 373.02.

Example C15-Bromo-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (30mg, the compound of Example A2) in acetonitrile (0.5ml) and bromoform (0.5ml) was added dropwise over five minutes n-butyl nitrite (0.025ml). The mixture was heated at 70°C for 30 minutes, then cooled and evaporated. The residue was purified by column chromatography on silica gel (40g) eluted with dichloromethane : hexane (1:4) to provide the title compound as a white solid m.p. 130°C (decomp.).

¹H NMR (CDCl₃) δ: 0.2 (s, 9H), 7.78 (s, 2H)

10 MS (thermospray) : M/Z [M+NH₄] 497.0 ; C₁₆H₁₁BrCl₂F₃N₃Si+NH₄ requires 497.0

Example C25-Bromo-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole

To a stirred solution of 5-bromo-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (43mg, the compound of Example C1) in dichloromethane (1ml) was added dropwise over five minutes tetra-n-butylammonium fluoride (0.098ml). Stirring was continued at room temperature for 30 minutes. The reaction mixture was then poured into dichloromethane (10ml) and water (10ml). The organic layer was separated, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel (10g) eluted with dichloromethane : hexane (1:2) to provide the title compound as a pale yellow solid m.p. 134-5°C.

¹H NMR (CDCl₃) δ: 3.55 (s, 1H), 7.8 (s, 2H)

MS (thermospray) : M/Z [M+NH₄] 425.0 ; C₁₃H₃BrCl₂F₃N₃+NH₄ requires 424.9

25 Example C3

5-Bromo-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-methoxycarbonylpyrazole

To a stirred solution of 5-bromo-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (100mg, the compound of Example C1) in methanol (1ml) was added potassium carbonate (2.9mg). Stirring was continued at room temperature for 2 hours and then potassium carbonate (3.0mg) was added. Stirring was continued for a further 4 hours. The reaction mixture was then poured into ether (10ml) and water (10ml).

The organic layer was separated, dried (MgSO_4) and evaporated to provide the title compound as a white solid m.p. 198°C (decomp.).

^1H NMR (CDCl_3) δ : 3.6 (s, 1H), 4.09 (s, 3H), 7.79 (s, 2H)

MS (electrospray): M/Z $[\text{M}+\text{H}]$ 441.0; $\text{C}_{14}\text{H}_6\text{BrCl}_2\text{F}_3\text{N}_2\text{O}_2+\text{H}$ requires 440.9

5

Example C4

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (30mg, the compound of Example C1) in tetrahydrofuran
10 (10ml) was added dropwise over five minutes t-butyl nitrite (0.025ml). The mixture was heated under reflux for 30 minutes, then cooled and evaporated. The residue was purified by column chromatography on silica gel (50g) eluted with dichloromethane : hexane (1:4) to provide the title compound as a white solid m.p. $128-90^\circ\text{C}$.

^1H NMR (CDCl_3) δ : 0.3 (s, 9H), 7.72 (s, 1H), 7.78 (s, 2H)

15 MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 419.0; $\text{C}_{16}\text{H}_{12}\text{Cl}_2\text{F}_3\text{N}_3\text{Si}+\text{NH}_4$ requires 419.0

Example C5

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (201mg, the compound of Example C4) in dichloromethane
20 (5ml) was added dropwise over five minutes tetra-n-butylammonium fluoride (0.55ml). Stirring was continued at room temperature for 30 minutes. The reaction mixture was then poured into dichloromethane (10ml) and water (10ml). The organic layer was separated, dried (MgSO_4) and evaporated. The residue was purified by column chromatography on
25 silica gel eluted with dichloromethane : hexane (1:4) to provide the title compound as a pale yellow solid m.p. $130-20^\circ\text{C}$.

^1H NMR (CDCl_3) δ : 3.4 (s, 1H), 7.79 (s, 1H + 2H)

MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 347.0; $\text{C}_{13}\text{H}_4\text{Cl}_2\text{F}_3\text{N}_3+\text{NH}_4$ requires 347.0

Example C64-Bromoethynyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (100mg, the compound of Example C5) in acetone (5ml) was added N-bromosuccinimide (54.9mg) and silver nitrate (5mg). Stirring was continued at room temperature for 60 minutes. The reaction mixture was then poured into ether (10ml) and water (10ml). The organic layer was separated, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (2:1) to provide the title compound as a white solid m.p. 166-8°C.

¹H NMR (CDCl₃) δ: 7.78 (s, 1H), 7.79 (s, 2H)

MS (thermospray): M/Z [M+NH₄] 425.0; C₁₃H₃BrCl₂F₃N₃+NH₄ requires 424.9

Example C74-Chloroethynyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (2g) in acetonitrile (50ml) was added N-chlorosuccinimide (4g), and the mixture was heated under reflux for 1 hour, then allowed to stand at room temperature overnight. N-chlorosuccinimide (1.2g) was added and the mixture was heated under reflux for 2 hours. N-chlorosuccinimide (4g) was added and the mixture was heated under reflux for 4 hours. The reaction mixture was reduced *in vacuo* and the residue was chromatographed on silica gel, eluting with dichloromethane : hexane (5:1). Suitable fractions were combined and evaporated, and the solid product so obtained was then further purified by HPLC on a 21x250mm DynamaxTM 0.005mm ODS reverse-phase column, eluting at 10ml/minute with acetonitrile : 0.005M aqueous heptanesulphonic acid : methanol (5:4:1). Combination of suitable fractions and evaporation of their non-aqueous components, followed by partitioning between diethyl ether and saturated aqueous sodium bicarbonate solution, drying of the organic layer and evaporation of the solvent, gave the title compound as a white solid, m.p. 132-4°C.

¹H NMR (CDCl₃) δ: 7.75 (s, 1H); 7.78 (s, 2H).

MS (thermospray): M/Z [M+NH₄] 380.9. C₁₃H₃Cl₃F₃N₃+NH₄ requires 380.97.

Example C83-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-5-methylthiopyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trimethylsilylethynylpyrazole (0.46g) in acetonitrile (20ml) was added dimethyl disulphide (0.108ml) and the mixture was heated to 50°C. n-Butyl nitrite (0.401ml) was added and the reaction was warmed to 70°C for 30 minutes. After cooling to room temperature, tetra-n-butylammonium fluoride (1.2ml, 1M in hexane) was added. After 10 minutes the reaction mixture was poured into diethyl ether (50ml) and water (50ml). The organic layer was dried (MgSO₄) and the solvent removed *in vacuo*. The residue was chromatographed on silica gel (50g), eluting with dichloromethane : hexane (2:1). Combination and evaporation of suitable fractions gave a solid which was washed with hexane. The hexane washings were evaporated and the residue was further chromatographed on silica gel (20g), eluting with diethyl ether : hexane (1:10). Combination and evaporation of suitable fractions gave the title compound as a white solid, m.p. 85-6°C.

¹H NMR (CDCl₃) δ: 2.56 (s, 3H); 3.51 (s, 1H); 7.79 (s, 2H).

MS (thermospray): M/Z [M+H] 376; C₁₄H₆Cl₂F₃N₃S+H requires 375.97.

Example D1 (Illustrative)5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-iodopyrazole

20

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)pyrazole (4.1716g) in acetonitrile (20ml) at room temperature was added N-iodosuccinimide (2.79g). After 15 minutes the mixture was evaporated to dryness leaving and the residual orange solid taken up in dichloromethane. The solution was washed with water, then brine, then dried (Na₂SO₄) and evaporated to provide the title compound as a pale orange solid, m.p. 149.5-150.0°C.

¹H NMR (CDCl₃) δ: 3.95 (br. s, 2H), 7.41 (s, 2H)

MS (thermospray): M/Z [M+H] 463.1; C₁₁H₄Cl₂F₃IN₄O+H requires 462.88

Example D25-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-trimethylsilylethynylpyrazole

5

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-iodopyrazole (5.489g) in dimethylformamide (4ml) at room temperature was added trimethylsilylacetylene (3.35ml), cuprous iodide (0.116g), bis(triphenylphosphine)palladium(II) chloride (0.228g) and triethylamine (1ml). The mixture was heated at 60°C for 2.5 hours. Trimethylsilylacetylene (1.675ml), cuprous iodide (0.058g) and bis(triphenylphosphine)palladium(II) chloride (0.114g) were then added and stirring and heating continued for a further period of one hour. The cooled reaction mixture was diluted with water and extracted with ether. The ether extract was dried (MgSO₄) and evaporated to give the crude product which was purified by column chromatography on silica gel eluting with dichloromethane/hexane. Combination and evaporation of suitable fractions followed by recrystallisation of their residue from dichloromethane/hexane provided the title compound as a pale yellow solid m.p. 151.5-152.1°C.

¹H NMR (CDCl₃) δ: 0.26 (s, 9H), 4.15 (br. s, 2H), 7.42 (s, 2H)
MS (thermospray): M/Z [M+H] 433.7; C₁₆H₁₃Cl₂F₃N₄OSi+H requires 433.03.

Example D35-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-ethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-trimethylsilylethynylpyrazole (0.4657g) in dichloromethane (5ml) cooled in an ice-water bath was slowly added tetra-n-butylammonium fluoride (1.07ml of a 1M solution in tetrahydrofuran). After five minutes the ice-water bath was removed. Stirring was continued for ten minutes then the reaction mixture was washed with water. The aqueous layer was washed with dichloromethane. The combined organic layers were washed with

brine, dried (Na₂SO₄) and evaporated to provide the title compound as an oily solid which upon drying in an oven crystallised to a white solid m.p. 175.7-176.1°C.

¹H NMR (CDCl₃) δ: 3.48 (s, 1H), 4.2 (br. s, 2H), 7.42 (s, 2H)

MS (thermospray): M/Z [M+NH₄] 377.9; C₁₃H₅Cl₂F₃N₄O+NH₄ requires 378.01.

5

Example D4

3-Cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-trimethylsilylethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-
10 4-trimethylsilylethynylpyrazole (4.0g) in tetrahydrofuran (50ml) was added dropwise t-butyl nitrite (3.29ml). The mixture was heated under reflux for 3 hours and then evaporated to dryness. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (3 : 1). Combination and evaporation of suitable fractions followed by recrystallisation of their residue from hexane provided the title compound as a
15 white solid m.p. 142.3-142.9°C.

¹H NMR (CDCl₃) δ: 0.3 (s, 9H), 7.39 (s, 2H), 7.70 (s, 1H)

MS (thermospray): M/Z [M+H] 418.1; C₁₆H₁₂Cl₂F₃N₃OSi+H requires 418.02.

Example D5

3-Cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-ethynylpyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-trimethylsilylethynylpyrazole (2.691g) in dichloromethane (25ml) was added tetra-n-butylammonium fluoride (6.45ml of a 1M solution in tetrahydrofuran). Stirring was
25 continued for 30 minutes then the reaction mixture was partitioned between water and dichloromethane. The aqueous layer was separated and extracted twice with dichloromethane. The combined organic layers were washed with brine, dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel eluting with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions
30 provided the title compound as a white solid m.p. 95.2-96.0°C.

¹H NMR (CDCl₃) δ: 3.39 (s, 1H), 7.40 (s, 2H), 7.77 (s, 1H)

MS (thermospray) : M/Z $[M+NH_4]$ 363.1; $C_{13}H_4Cl_2F_3N_3O+NH_4$ requires 363.0

Example D6

4-Bromoethynyl-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)pyrazole

5

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-ethynylpyrazole (0.5g) in acetone (5ml) was added N-bromosuccinimide (0.258g) followed by silver nitrate (0.024g). Stirring was continued for one hour then the reaction mixture was evaporated to dryness. The residue was partitioned between ether and water. The aqueous layer was separated and extracted with ether. The combined organic layers were washed with brine, dried (Na_2SO_4) and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane provided the title compound as a white solid m.p. 123.0-123.8°C.

15 1H NMR ($CDCl_3$) δ : 7.40 (s, 2H), 7.72 (s, 1H)

MS (thermospray) : M/Z $[M+NH_4]$ 440.9 ; $C_{13}H_3BrCl_2F_3N_3O+NH_4$ requires 440.91

Example D7 (Illustrative)

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-iodopyrazole

20

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)pyrazole (10g) in acetonitrile (50ml) at room temperature was added N-iodosuccinimide (6.4g) in acetonitrile (25ml). After 15 minutes the mixture was evaporated to dryness leaving and the residual buff solid taken up in dichloromethane (300ml). The solution was washed with water (75ml, x3), then brine (50ml), then dried ($MgSO_4$) and evaporated. Trituration with hexane (100ml, x2) to provide the title compound as buff solid m.p. 172-174°C.

1H NMR ($CDCl_3$) δ : 3.96 (br. s, 2H), 7.81 (s, 2H).

Example D85-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-trimethylsilylethynylpyrazole

5

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-iodopyrazole (10g) in dimethylformamide (45ml) at room temperature was added triethylamine (34ml), trimethylsilylacetylene (6ml), cuprous iodide (0.4g), and bis(triphenylphosphine)palladium(II) chloride (0.4g). The mixture was heated at
10 75°C for 6 hours. The cooled reaction mixture was evaporated to dryness and the residue partitioned between water and dichloromethane. The organic layer was separated and washed with water, then brine, and then dried (Na₂SO₄) and evaporated to give the crude product which was purified by column chromatography on silica gel (400g) eluting with dichloromethane. Combination and evaporation of suitable fractions provided an oily solid
15 which was further purified by column chromatography on silica gel (400g) eluting with dichloromethane/hexane. Combination and evaporation of suitable fractions followed by recrystallisation of their residue from dichloromethane/hexane provided the title compound as a buff solid m.p. 165-169°C.

¹H NMR (CDCl₃) δ: 0.28 (s, 9H), 4.16 (br. s, 2H), 7.8 (s, 2H)

20 MS (thermospray): M/Z [M+H] 448.9; C₁₆H₁₃Cl₂F₃N₄SSi+H requires 449.0.

Example D93-Cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-trimethylsilylethynylpyrazole

25 To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-trimethylsilylethynylpyrazole (3.0g) in tetrahydrofuran (18ml) heated under reflux was added dropwise a solution of t-butylnitrite (2.4ml) in tetrahydrofuran (7ml). After completion of the addition the mixture was heated under reflux for one hour and then allowed to cool to room temperature. After standing at room
30 temperature overnight the mixture was evaporated to dryness. The residue was purified by column chromatography on silica gel (100g) eluting with dichloromethane. Combination

and evaporation of suitable fractions followed by recrystallisation of their residue from hexane provided the title compound as a pale yellow solid, m.p. 129-133°C.

¹H NMR (CDCl₃) δ: 0.29 (s, 9H), 7.72 (s, 1H), 7.8 (s, 2H)

MS (thermospray): M/Z [M+H] 434.0; C₁₆H₁₂Cl₂F₃N₃SSi+H requires 433.99.

5

Example D10

3-Cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-ethynylpyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-
10 trimethylsilylethynylpyrazole (2.2g) in dichloromethane (40ml) at room temperature was added tetra-n-butylammonium fluoride (6ml of a 1M solution in tetrahydrofuran). Stirring was continued for 30 minutes then the reaction mixture was concentrated to a small volume and then partitioned between dichloromethane (50ml) and water (20ml). The organic layer was separated and washed with water (20ml), brine (10ml), dried (Na₂SO₄) and evapo-
15 rated. The residue was purified by column chromatography on silica gel (60g) eluting with dichloromethane. Combination and evaporation of suitable fractions provided the title compound as an off-white glassy solid m.p. 118-119°C.

¹H NMR (CDCl₃) δ: 3.39 (s, 1H), 7.80 (s + s, 1H + 2H)

MS (thermospray): M/Z [M+NH₄] 379.0; C₁₃H₄Cl₂F₃N₃O+NH₄ requires 378.98.

20

Example D11 (Illustrative)

5-Amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-iodopyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-
25 sulphurpentafluorophenyl)pyrazole (18.95g) in acetonitrile (100ml) at room temperature was added N-iodosuccinimide (11.5g) in four portions over a period of five minutes. After 15 minutes the mixture was evaporated to dryness and the residual solid was treated with dichloromethane and water. The insoluble material was filtered off and dissolved in ethyl acetate. The solution was dried (Na₂SO₄) and evaporated to provide the title compound as
30 a buff solid, m.p. 253°C.

¹H NMR (CDCl₃) δ: 3.94 (br. s, 2H), 7.92 (s, 2H)

MS (thermospray) : M/Z [M+NH₄] 521.9 ; C₁₀H₄Cl₂F₅IN₄S+NH₄ requires 521.88.

Example D12

5-Amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-

5 trimethylsilylethynylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-iodopyrazole (5.05g) in dimethylformamide (5ml) at room temperature was added cuprous iodide (0.1g), bis(triphenylphosphine)palladium(II) chloride
10 (0.2g), trimethylsilylacetylene (2.9ml) and triethylamine (1ml). The mixture was heated at 70°C for 5 hours. The cooled reaction mixture was allowed to stand at room temperature overnight and then poured into water. The precipitate was filtered off and taken up in dichloromethane (50ml). Following the addition of hexane (100ml) an oil separated. The supernatant was evaporated to give the crude product which was purified by column
15 chromatography on silica gel (80g) eluting with dichloromethane : hexane (1 : 9 then 2 : 8). Combination and evaporation of suitable fractions followed by recrystallisation of their residue from di-isopropyl ether/hexane provided the title compound as a white microcrystalline solid, m.p. 175°C.

¹H NMR (CDCl₃) δ: 0.29 (s, 9H), 4.19 (br. s, 2H), 7.94 (s, 2H)

20 MS (thermospray) : M/Z [M+NH₄] 492.1; C₁₅H₁₃Cl₂F₅N₄SSi+NH₄ requires 492.02.

Example D13

5-Amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-ethynylpyrazole

25 To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-trimethylsilylethynylpyrazole (0.4g) in dichloromethane (5ml) was added tetra-n-butylammonium fluoride (1.5ml of a 1M solution in tetrahydrofuran). After one hour tetra-n-butylammonium fluoride (0.5ml of a 1M solution in tetrahydrofuran) was added. After three hours the reaction mixture was evaporated to dryness. The residue
30 was purified by column chromatography on silica gel (6.6g) eluting with hexane : ethyl acetate (9 : 1, then 4 : 1, then 2 : 1) and then ethyl acetate. Combination and evaporation of

suitable fractions followed by recrystallisation of their residue from ethyl acetate/hexane provided the title compound as a yellow microcrystalline solid, m.p. 251°C.

¹H NMR (d₆-DMSO) δ: 3.31 (s, 1H), 6.88 (br. s, 2H), 8.47 (s, 2H)

MS (thermospray) : M/Z [M+H] 403.0 ; C₁₂H₅Cl₂F₅N₄S+H requires 402.96.

5

Example E1

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethenylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (2g, the compound of Example A1) in dimethylformamide (10ml) at room
10 temperature was added vinyltri-n-butyl tin (4.25g) and tetrakis(triphenylphosphine)palladium(0) (300mg). The mixture was heated at 75°C for one hour and then cooled and left at room temperature for 60 hours. The reaction mixture was diluted with water and extracted with ether. The organic layer was separated, washed with brine, dried (MgSO₄) and evaporated to give the crude product as a black oil (6g) which
15 was purified by column chromatography on silica gel (200g) eluted with dichloromethane:hexane (1:1). Combination and evaporation of appropriate fractions gave the title compound as a buff solid m.p. 186-7°C.

¹H NMR (CDCl₃) δ: 3.85 (s, 2H), 5.41 (d, 1H), 5.7 (d, 1H), 6.52 (dd, 1H), 7.8 (s, 2H)

MS (thermospray) : M/Z [M+H] 347.0 ; C₁₃H₇Cl₂F₃N₄+H requires 347.0

20

Example E2

5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-tribromoethenylpyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (1035.3mg, the compound of Example A3) in ether (20ml) cooled to -20°C
25 was added n-butyl lithium (2.52ml, 2.5M in hexanes) dropwise over 5 minutes. The reaction mixture was then cooled to -78°C and bromine (0.487ml) added over 2 minutes. The cooling was discontinued and the reaction mixture allowed to attain room temperature over a period of one hour. The reaction mixture was poured into ether (100ml) and water (100ml). The organic layer was separated, dried (MgSO₄) and evaporated to give the
30 crude product which was purified by column chromatography on silica gel eluted with

dichloromethane:hexane (1:1). Combination and evaporation of appropriate fractions provided the title compound as a white solid m.p. 187°C (decomp.).

¹H NMR (CDCl₃) δ: 4.04 (s, 2H), 7.8 (s, 2H)

Microanalysis - found: C, 26.95, H, 0.62, N, 9.55%; C₁₃H₄Br₃Cl₂F₃N₄ requires C, 26.75,

5 H, 0.69, N, 9.60%.

Examples E3a and E3b

5-Amino-3-cyano-4-(E-1,2-dibromoethenyl)-1-(2,6-dichloro-4-
trifluoromethylphenyl)pyrazole

10 and

5-Amino-3-cyano-4-(Z-1,2-dibromoethenyl)-1-(2,6-dichloro-4-
trifluoromethylphenyl)pyrazole

To a gently shaken solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-
15 4-ethynylpyrazole (100mg, the compound of Example A3) in ether (1ml) was added
bromine (0.019ml) dropwise over one minute. The reaction mixture was then evaporated
and the product purified by column chromatography on silica gel (10g) eluted with
dichloromethane:hexane (2:1). Combination and evaporation of appropriate fractions
provided an approximately 60:40 mixture of the title compounds as a white solid m.p. 138-
20 141°C, which was further purified by HPLC performed on a 21x250mm Dynamax™
0.005mm ODS reverse-phase column, eluting at 10ml/minute with acetonitrile : 0.005
aqueous heptanesulphonic acid : methanol (5:4:1). Suitable fractions were combined and
processed by evaporation of the non-aqueous components followed by partition between
diethyl ether and saturated aqueous sodium bicarbonate solution. The organic layer was
25 dried and evaporated to give

(i) the Z-isomer of the title compound as a buff solid, m.p. 175-6°C

{¹H NMR (CDCl₃) δ: 4.04 (br. s, 2H), 6.92 (s, 1H), 7.82 (s, 2H)},

and (ii) the E-isomer of the title compound as a buff solid, m.p. 169-170°C

{¹H NMR (CDCl₃) δ: 3.98 (br. s, 2H), 7.26 (s, 1H), 7.8 (s, 2H),

30 MS (thermospray): M/Z [M+H] 502.0; C₁₃H₅Br₂Cl₂F₃N₄+NH₄ requires 502.8.

Example E45-Amino-3-cyano-4-(cyclohex-1-enyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

A solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl) pyrazole (1g, the compound of Reference Example 1 from EP 295,117) and cyclohexanone (1.6ml) in acetic acid (5ml) was stirred and heated at 120°C overnight under an atmosphere of nitrogen. The cooled reaction mixture was diluted with water and extracted with ethyl acetate and then ether. The combined organic extracts were washed with saturated aqueous sodium hydrogen carbonate solution, then water. After drying (MgSO₄), evaporation gave the crude product which was purified by column chromatography on silica gel (50g) eluted with dichloromethane:hexane (1:2), then dichloromethane:hexane (1:1). Combination and evaporation of appropriate fractions provided the title compound as a white solid m.p. 175-70°C.

¹H NMR (CDCl₃) δ: 1.7 (m, 2H), 1.8 (m, 2H), 2.2 (m, 2H), 2.45 (m, 2H), 3.74 (s, 2H), 5.9 (s, 1H), 7.78 (s, 2H)

Microanalysis - found: C, 50.75, H, 3.07, N, 13.68%; C₁₇H₁₃Cl₂F₃N₄ requires C, 50.89, H, 3.27, N, 13.96%

Example E5

20 5-Amino-3-cyano-4-(E-1,2-dibromopropen-1-yl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

To stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(propyn-1-yl)pyrazole (0.045g) in ether (2ml) was added dropwise a solution of bromine (0.02g) in dichloromethane (1.5ml). After five minutes at room temperature the reaction mixture was evaporated and the residue purified by column chromatography on silica gel (5g) eluted with hexane and then dichloromethane : hexane (3 : 7). Combination and evaporation of appropriate fractions provided the title compound as a white solid.

¹H NMR (CDCl₃) δ: 2.63 (s, 3H), 3.94 (br. s, 2H), 7.8 (s, 2H)

30 MS (thermospray) : M/Z [M+H] 516.2; C₁₄H₇Br₂Cl₂F₃N₄+H requires 516.84.

Example E65-Amino-3-cyano-4-(1,2-dibromo-2-phenylethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

5

To stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-phenethynylpyrazole (0.15g) in dichloromethane (4ml) was added dropwise a solution of bromine (0.057g) in dichloromethane (0.25ml). After 20 minutes at room temperature the reaction mixture was evaporated and the residue purified by column chromatography on silica gel (10g) eluting with hexane and then hexane containing increasing amounts of dichloromethane. Combination and evaporation of appropriate fractions provided the title compound as a yellow solid, m.p. 211°C.

¹H NMR (CDCl₃) δ: 4.1 (br. s, 2H), 7.28 (m, 1H), 7.42 (m, 2H), 7.52 (m, 2H), 7.82 (s, 2H)

15 MS (thermospray) : M/Z [M+H] 578.7; C₁₉H₉Br₂Cl₂F₃N₄+H requires 578.86.

Example E75-Amino-3-cyano-4-(1,2-dichloro-2-phenylethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

20

To stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-phenethynylpyrazole (0.5g) in dichloromethane (20ml) was added dropwise a solution of chlorine (0.085g) in dichloromethane (5ml). After 30 minutes at room temperature the reaction mixture was evaporated and the residue purified by column chromatography on silica gel (30g) eluting with hexane and then hexane containing increasing amounts of dichloromethane. Combination and evaporation of appropriate fractions provided the title compound as an orange solid, m.p 168-172°C.

¹H NMR (CDCl₃) δ: 3.7 (br. s, 2H), 7.3 (m, 2H), 7.4 (m, 2H), 7.47 (m, 1H), 7.74 (s, 2H)

MS (thermospray) : M/Z [M+H] 490.8; C₁₉H₉Cl₄F₃N₄+H requires 490.96.

Example E84-(2-Bromo-1,2-dichloroethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-pyrazole

5 To a stirred solution of 4-bromoethynyl-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)pyrazole (0.4g) in dichloromethane (10ml) cooled to -78°C was added a solution of chlorine (0.133g) in dichloromethane (5ml). Stirring was continued at -78°C for two hours and then the reaction mixture was allowed to warm to room temperature. Stirring was continued overnight, then the mixture was evaporated to dryness. The
10 residue was purified by column chromatography on silica gel eluting with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from cyclohexane provided the title compound as a white solid, m.p. 143.4-143.8°C.

¹H NMR (CDCl₃) δ: 7.40 (s, 2H), 7.72 (s, 1H)

MS (thermospray) : M/Z [M+H] 494.0 ; C₁₃H₃BrCl₄F₃N₃O+H requires 493.82.

15

Example E93-Cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-tribromoethenylpyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-ethynylpyrazole (0.5g) in tetrahydrofuran (20ml) cooled to -45°C was added n-butyllithium
20 (0.876ml of a 2.5M solution in hexane) at such a rate that the temperature was maintained below -40°C. After cooling to -78°C stirring was continued for twenty minutes then bromine (0.187ml) was added dropwise. Stirring was continued for 15 minutes then the reaction mixture was allowed to warm to room temperature and stirring continued for a
25 further 15 minutes. The reaction mixture was then partitioned between ether and water. The aqueous layer was separated and extracted twice with ether. The combined organic layers were washed with brine, dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 2). Combination and evaporation of suitable fractions followed by recrystallisation from hexane
30 provided the title compound as a white solid m.p. 155.9-156.2°C.

¹H NMR (CDCl₃) δ: 7.42 (s, 2H), 7.82 (s, 1H)

MS (thermospray) : M/Z [M+NH₄] 598.7 ; C₁₃H₃BrCl₂F₃N₃O+NH₄ requires 598.75.

Example E10

5-Amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-ethenylpyrazole

5

To a stirred, degassed solution of 5-amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-iodopyrazole (5.05g) and tetrakis(triphenylphosphine)palladium(0) (0.175g) in dimethylformamide (32ml) at room temperature was added vinyltri-n-butyltin (4.5ml). The mixture was heated to 70°C over 30 minutes and then maintained at 70°C for one hour. Tetrakis(triphenylphosphine)palladium(0) (0.175g) and vinyltri-n-butyltin (4.5ml) were added and heating continued for a further hour. The reaction mixture was evaporated and the residue partitioned between water and ether. The aqueous layer was extracted with ether. The combined organic layers were washed with brine, dried (MgSO₄) and evaporated to give the crude product as a brown paste. Trituration with hexane yielded a brown solid which was taken up in ethyl acetate and filtered. The filtrate was evaporated and its residue recrystallised from toluene to give the title compound as a buff solid, m.p. 227-228°C.

¹H NMR (CDCl₃) δ: 3.86 (s, 2H), 5.41 (d, 1H), 6.5 (d, 1H), 6.5 (dd, 1H), 7.92 (s, 2H)

MS (thermospray) : M/Z [M+H] 405.1 ; C₁₂H₇Cl₂F₅N₄S+H requires 404.98.

20

Example E11 (Illustrative)

3-Cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-iodopyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-iodopyrazole (2.5g) in tetrahydrofuran (35ml) heated under reflux was added dropwise over thirty minutes a solution of t-butyl nitrite (3.1g) in tetrahydrofuran (15ml). The reaction mixture was then evaporated and the residue recrystallised from isopropanol to provide the title compound as a pinkish solid m.p. 179-180°C.

¹H NMR (CDCl₃) δ: 7.66 (s, 1H), 7.9 (s, 2H)

MS (thermospray) : M/Z [M+NH₄] 506.4 ; C₁₀H₃Cl₂F₅IN₃S+NH₄ requires 506.87.

30

Example E123-Cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-ethenylpyrazole

5 To a stirred, degassed solution of 3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)-4-iodopyrazole (1.23g) and tetrakis(triphenylphosphine)palladium(0) (0.09g) in dimethylformamide (32ml) at room temperature was added vinyltri-n-butyltin (4.2ml). The mixture was heated at 70°C for 1.5 hours. The reaction mixture was evaporated and the residue triturated with hexane. The
10 resulting solid was taken up in dichloromethane and applied to a column of silica gel (60g). Elution with hexane and then hexane : dichloromethane (4 : 1) gave, after combination and evaporation of appropriate fractions, the title compound as a white solid, m.p. 156°C.
¹H NMR (CDCl₃) δ: 5.5 (d, 1H), 5.95 (d, 1H), 6.63 (dd, 1H), 7.77 (s, 1H), 7.92 (s, 2H)
MS (thermospray): M/Z [M+NH₄] 406.8 ; C₁₂H₆Cl₂F₅N₃S+NH₄ requires 406.99.

15

Example F1 (Illustrative)3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (90g) in tetrahydrofuran (720ml) heated to 65°C was added t-butyl nitrite (144ml)
20 over a period of 0.5 hours. Stirring and heating were continued for 3 hours. The cooled reaction mixture was evaporated and the residue was crystallised from n-propanol to give the title compound as a white solid, m.p. 83-4°C.
¹H NMR (CDCl₃) δ: 7.7 (s, 1H); 7.79 (s, 2H).
MS (thermospray): M/Z [M+NH₄] 448.8. C₁₁H₃Cl₂F₃N₃I+NH₄ requires 448.9.

25

Example F23-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethenylpyrazole

A solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (58g) in
30 dimethylformamide (350ml) containing vinyltri-n-butyltin (116ml) and tetrakis(triphenylphosphine)palladium(0) (3.5g) was stirred at 75°C for 3 hours. The reaction mixture was poured into water (600ml) and ether (600ml). The organic layer was washed with

water (5 times), brine (700ml) and dried over sodium sulphate. Removal of the solvent in vacuo was followed by recrystallisation of the residue from propan-2-ol, to give the title compound as a pale brown solid, m.p. 75-6°C.

^1H NMR (CDCl_3) δ : 5.5 (d, 1H); 5.94(d, 1H); 6.64 (dd, 1H); 7.64(s, 1H); 7.77(s, 1H).

5 MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 349.5. $\text{C}_{13}\text{H}_6\text{Cl}_2\text{F}_3\text{N}_3+\text{NH}_4$ requires 349.02.

Example F3(Illustrative)

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole

A solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethenylpyrazole (0.1g), N-methylmorpholine oxide (0.005g), osmium tetroxide (0.05ml of a 2.5% solution in t-butanol) in water (5ml) and acetone (45ml) was stirred at room temperature for 16 hours. Sodium metaperiodate (0.005g) was added and stirring was continued for 16 hours. The reaction mixture was reduced in vacuo and the residue was partitioned between diethyl ether and aqueous sodium bicarbonate solution. The aqueous layer was separated and extracted with diethyl ether. The combined ether extracts were dried over sodium sulphate and evaporated. The residue was purified by column chromatography on silica gel (5g), eluting with dichloromethane, giving the title compound as a beige solid, m.p. 167.5-168.5°C.

^1H NMR (CDCl_3) δ : 7.8 (s, 2H); 8.18(s, 1H); 10.08(s, 1H).

MS(thermospray): M/Z $[\text{M}+\text{NH}_4]$ 351.3. $\text{C}_{12}\text{H}_4\text{Cl}_2\text{F}_3\text{N}_3\text{O}+\text{NH}_4$ requires 351.0.

20

Example F4

4-(2,2-Dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole

To a stirred solution of triphenylphosphine (0.983g) in dry dichloromethane (50ml) at 0°C under dry nitrogen was added carbon tetrabromide (0.497g). The mixture was stirred for 5 minutes and then 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (0.25g) was added. The mixture was allowed to warm to room temperature and stirring was continued for 1 hour. The reaction mixture was evaporated and the residue was purified by column chromatography on silica gel, eluting with dichloromethane, giving the title compound as a white solid, m.p. 109-110°C.

30 ^1H NMR (CDCl_3) δ : 7.48(s, 1H); 7.76(s, 2H); 8.34(s, 1H).

MS(thermospray): M/Z $[\text{M}+\text{H}]$ 487.2. $\text{C}_{13}\text{H}_4\text{Br}_2\text{Cl}_2\text{F}_3\text{N}_3+\text{H}$ requires 487.8.

Example F5a

4-(Z-1,2-Dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole
and

Example F5b5 4-(E-1,2-Dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole

To a stirred solution of 5-amino-4-dibromoethenyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (E/Z mixture) (0.3g) in tetrahydrofuran (2ml) was added t-butyl nitrite (0.21ml) and the mixture was heated at 65°C for 1 hour. The reaction mixture was evaporated and the residue chromatographed on silica gel (20g), eluting with hexane
10 and then hexane : dichloromethane (1:3). Suitable fractions were combined and reduced in vacuo, and further purified by HPLC on a 21x250mm Dynamax™ 0.005mm ODS reverse-phase column, eluting at 1 ml/minute with acetonitrile : water (3:2), to give

(i) 4-(Z-1,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole as a white solid, m.p. 88-90°C,

15 ¹H NMR (CDCl₃) δ: 7.7 (s, 1H); 7.8 (s, 2H); 7.87 (s, 1H)

MS(thermospray):M/Z [M+NH₄] 504. C₁₃H₄Br₂Cl₂F₃N₃+NH₄ requires 504.8.}

and

(ii) 4-(E-1,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole as a white solid, m.p. 119°C,

20 ¹H NMR (CDCl₃) δ: 7.0 (s, 1H); 7.8 (s, 2H); 7.98 (s, 1H)

MS(thermospray):M/Z [M+NH₄] 504.3. C₁₃H₄Br₂Cl₂F₃N₃+NH₄ requires 504.8.}

Example F6

3-Cyano-4-(2,2-dichloroethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

25

A solution of triphenylphosphine (0.983g) and carbon tetrachloride (0.145ml) in anhydrous dichloromethane (5ml) at 0°C was stirred for 5 minutes. 3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (0.25g) was then added and the mixture was heated under reflux for 5 hours and then evaporated. The residue was purified by
30 column chromatography on silica gel eluting with dichloromethane. Combination and evaporation of suitable fractions gave the title compound as a white solid, m.p. 99-101°C.

¹H NMR (CDCl₃) δ: 6.9 (s, 1H), 7.8 (s, 2H), 8.2 (s, 1H).

MS (thermospray) : M/Z [M+NH₄] 417.0; C₁₃H₄Cl₄F₃N₃+NH₄ requires 416.95.

Example F7

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(2,2-difluoroethenyl)pyrazole

5

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (1.3g), triphenylphosphine (5.1g), dibromodifluoromethane (2g) and dichloromethane (50ml) were placed in a stainless steel bomb and heated and stirred at 70°C for 3 hours. The reaction mixture was evaporated and the residue was purified by column chromatography on silica gel eluting with dichloromethane : hexane (9 : 1). Combination and evaporation of suitable fractions gave the title compound as a white solid, m.p. 75-77°C.

¹H NMR (CDCl₃) δ: 5.43 (d, 1H), 7.7 (s, 1H), 7.79 (s, 2H).

MS (thermospray) : M/Z [M+NH₄] 368.0; C₁₃H₄Cl₂F₅N₃+NH₄ requires 368.0

15 Example F8a and F8b

4-(E-2-Chloro-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole

and

4-(Z-2-Chloro-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-

20 pyrazole

A stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (0.75g), 1,1,1-trichloro-2,2,2-trifluoroethane (0.54ml), acetic anhydride (0.32ml) in dimethylformamide (2ml) containing zinc powder (0.734g) was heated at 50°C for 3 hours. The cooled reaction mixture was diluted with water (20ml) and extracted with ether (50ml, x3). The combined organic layers were dried and evaporated. The residue was purified by column chromatography on silica gel eluting with dichloromethane. Combination and evaporation of suitable fractions which were further purified by reversed phase performance chromatography on C18 silica eluting with methanol : acetonitrile : PIC B7 buffer (10 : 65 : 35). Appropriate fractions were pooled, partially evaporated and partitioned between ether and water. The organic layer was separated, dried and evapo-

rated to give: 4-(E-2-chloro-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole as a white solid, m.p. 108-110°C,

¹H NMR (CDCl₃) δ: 7.1 (s, 1H), 7.8 (s, 2H), 7.83 (s, 1H).

MS (thermospray): M/Z [M+H] 434; C₁₄H₄Cl₃F₆N₃+H requires 433.94;

5

and 4-(Z-2-chloro-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole as a white solid, m.p. 125-126°C,

¹H NMR (CDCl₃) δ: 7.36 (s, 1H), 7.8 (s, 2H), 8.42 (s, 1H),

MS (thermospray): M/Z [M+NH₄] 434; C₁₄H₄Cl₃F₆N₃+H requires 433.94.

10

Example F9a and F9b

4-(E-2-Bromo-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

and

15 4-(Z-2-Bromo-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

A stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (0.5g), 1,1,1-tribromo-2,2,2-trifluoroethane (0.96g), acetic anhydride
20 (0.3ml) in dimethylformamide (2ml) containing zinc powder (0.49g) was heated at 50°C for 12 hours. The cooled reaction mixture was diluted with dichloromethane (20ml) and washed twice with water (10ml). The organic phase was dried and evaporated. The residue was purified by column chromatography on silica gel eluting with dichloromethane. Combination and evaporation of suitable fractions gave : 4-(E-2-bromo-3,3,3-
25 trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole as a white solid.

¹H NMR (CDCl₃) δ: 6.58 (s, 1H), 7.8 (s, 2H), 7.97 (s, 1H);

and

4-(Z-2-bromo-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole as a white solid, m.p. 125-126°C.
30

¹H NMR (CDCl₃) δ: 7.68 (s, 1H), 7.8 (s, 2H), 8.62 (s, 1H).

MS (thermospray) : M/Z [M+NH₄] 494.6; C₁₄H₄BrCl₂F₆N₃+NH₄ requires 494.92.

Example F10

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(Z-2-fluoro-3,3,3-trifluoropropen-1-yl)pyrazole

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (1.25g), acetic anhydride (0.5ml), dimethylformamide (50ml) and zinc powder (1.2g) were placed in a stainless steel bomb and cooled to -40°C. 1,1-Dichloro-1,2,2,2-tetrafluoroethane (1.6g) was added and the bomb sealed then heated and stirred at 70°C for 6 hours. The reaction mixture was partitioned between ether and water. The organic phase was separated, dried and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane. Combination and evaporation of suitable fractions gave the title compound as a white solid.

¹H NMR (CDCl₃) δ: 6.57 (d, 1H), 7.8 (s, 2H), 8.05 (s, 1H).

Example F11

3-Cyano-4-(trans-2-cyanoethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

A mixture of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (0.864g), acrylonitrile (0.264g), triethylamine (0.4ml), palladium acetate (0.04g) and dimethylformamide (10ml) were stirred under an atmosphere of nitrogen at 70°C for 24 hours. The reaction mixture was evaporated and the residue partitioned between water and dichloromethane. The organic layer was separated, washed with water, brine, then dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel (40g) eluted with dichloromethane. Combination and evaporation of suitable fractions gave the title compound as a white solid m.p. 144-145°C.

¹H NMR (CDCl₃) δ: 6.19 (d, 1H), 7.34 (d, 1H), 7.8 (s, 2H), 7.81 (s, 1H).

MS (thermospray) : M/Z [M+NH₄] 373.8; C₁₄H₅Cl₂F₃N₄+NH₄ requires 374.02.

Example F12

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trifluoromethylethynylpyrazole

To a stirred solution of trifluoropropyne (0.66g) in anhydrous tetrahydrofuran (10ml) at -78°C was added n-butyllithium (3.125ml of 2.5M solution in hexane) maintaining the temperature below -70°C. After 30 minutes zinc chloride (44ml of a 0.5M solution in tetrahydrofuran) was added and the mixture was allowed to warm to room temperature over three hours. After cooling to 0°C bis(triphenylphosphine)palladium chloride (0.12g) and 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (1.5g) were added and the mixture heated under reflux for 6 hours. The cooled mixture was then partitioned between ether and water. The organic phase was separated, dried and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (3 : 7). Combination and evaporation of suitable fractions gave the title compound as a pale yellow solid m.p. 121-123°C.

¹H NMR (CDCl₃) δ: 7.8 (s, 2H), 7.94 (s, 1H).

MS (thermospray) : M/Z [M+NH₄] 414.9 ; C₁₄H₃Cl₂F₆N₃+NH₄ requires 414.80.

Example F134-(1,2-Dibromo-3,3,3-trifluoropropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

20

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trifluoromethylethynylpyrazole (0.11g) in ether (1ml) was added bromine (0.015ml). After 24 hours the reaction mixture was partitioned between ether (10ml) and water (10ml). The organic phase was separated, dried and evaporated to give the title compound (as an isomeric mixture) as an off-white solid m.p. 119-121°C.

¹H NMR (CDCl₃) δ: 7.8 (s, 2H), 7.9 & 7.94 (s & s, 1H).

MS (thermospray) : M/Z [M+NH₄] 556.0 ; C₁₄H₃Br₂Cl₂F₆N₃+NH₄ requires 555.8.

Example F14a and F14b

30 3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-tribromoethenylpyrazole
and

5-bromo-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-tribromoethenylpyrazole

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (0.25g) in tetrahydrofuran (10ml) at -20°C was added n-butyllithium (0.455ml of 2.5M solution in hexane). After 5 minutes the mixture was cooled to -78°C and
5 bromine (0.0975ml) was added dropwise. The mixture was allowed to warm to room temperature over 10 minutes and then poured into water (20ml) and ether (10ml). The organic layer was separated, dried and evaporated. The residue was purified by column chromatography on silica gel (10g) eluted with hexane and then hexane : dichloromethane (2 : 3). Combination and evaporation of suitable fractions gave the title compounds as
10 white crystalline solids, m.p.s 163-163.5°C and 136-139°C respectively.

¹H NMR (CDCl₃) δ: 7.8 (s, 2H), 7.85 (s, 1H)

MS (thermospray) : M/Z [M+NH₄] 582.4 ; C₁₃H₃Br₃Cl₂F₃N₃+NH₄ requires 582.72.

and

¹H NMR (CDCl₃) δ: 7.8 (s, 2H)

15 MS (thermospray) : M/Z [M+NH₄] 660.7 ; C₁₃H₂Br₄Cl₂F₃N₃+NH₄ requires 660.67.

Example F15

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trichloroethynylpyrazole

20

To a stirred solution of 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-chloroethynylpyrazole (0.25g) in dichloromethane (10ml) was added chlorine (0.049g) and the mixture left overnight. Chlorine (0.049g) was added and the mixture again left overnight. The mixture was evaporated and the residue was purified by column chromatog-
25 raphy on silica gel (50g) eluted with hexane : ether : dichloromethane (8 : 1 : 1). Combination and evaporation of suitable fractions gave the title compound as a white solid, m.p. 122-124°C.

¹H NMR (CDCl₃) δ: 7.79 (s, 2H), 7.93 (s, 1H)

MS (thermospray) : M/Z [M+NH₄] 450.8 ; C₁₃H₃Cl₅F₃N₃+NH₄ requires 450.91.

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Example F16

3-Cyano-4-(E-1,2-dibromopropenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

To a stirred solution of 5-amino-4-(E-1,2-dibromopropenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.06g) in tetrahydrofuran (1.5ml) was added t-butyl
5 nitrite (0.05ml). The reaction mixture was heated at 60°C for two hours. The reaction mixture was then evaporated and the residue was purified by column chromatography on silica gel (5g) eluted with hexane : dichloromethane (100 : 0 to 20 : 70). Combination and evaporation of suitable fractions gave the title compound as a white solid, m.p. 134-135°C.

¹H NMR (CDCl₃) δ: 2.64 (s, 3H), 7.78 (s, 1H), 7.79 (s, 2H)

10 MS (thermospray) : M/Z [M+NH₄] 518.6 ; C₁₄H₆Br₂Cl₂F₃N₃+NH₄ requires 518.86.

Example F174-(2-Bromo-1,2-dichloroethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole

5

To a stirred solution of 4-bromoethynyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.2g) in dichloromethane (5ml) cooled to -78°C was added chlorine (2.17ml of a 0.255M solution in dichloromethane). The reaction mixture was allowed to warm to room temperature. After two hours chlorine (2.17ml of a 0.255M solution in dichloromethane) was added and stirring was continued for two days then the mixture was evaporated to dryness to provide the title compound as a white solid m.p. 128-131°C.

¹H NMR (CDCl₃) δ: 7.80 (s, 2H), 7.92 (s, 1H)

MS (thermospray) : M/Z [M+NH₄] 495.1; C₁₃H₃BrCl₄F₃N₃+NH₄ requires 494.86.

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Example F184-(2-Chloro-1,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole

To a stirred solution of 4-chloroethynyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.1203g) in anhydrous dichloromethane (3ml) was added bromine (0.017ml). Stirring was continued overnight then the mixture was evaporated to dryness to provide after recrystallisation from hexane the title compound as a white solid m.p. 135-138°C.

25 ¹H NMR (CDCl₃) δ: 7.80 (s, 2H), 7.83 (s, 1H)

MS (thermospray) : M/Z [M+NH₄] 538.8; C₁₃H₃Br₂Cl₃F₃N₃+NH₄ requires 538.81.

Example F19 (Illustrative)4-Acetyl-5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

- 5 To a solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (0.345g) in acetonitrile (5ml) was added p-toluenesulphonic acid (0.5g) and the mixture was stirred at room temperature for 2 hours and then poured into water (100ml) and ether (100ml). The organic layer was separated, washed with saturated aqueous sodium hydrogen carbonate solution (50ml), brine (50ml), dried (Na₂SO₄) and evaporated.
- 10 The residue was purified by column chromatography on silica gel (40g) eluted with dichloromethane : hexane (10 : 1). Combination and evaporation of suitable fractions gave the title compound as a white crystalline solid, m.p. 200-201°C.
- ¹H NMR (CDCl₃) δ: 2.65 (s, 3H), 5.83 (br. s, 2H), 7.82 (s, 2H).
- MS (thermospray) : M/Z [M+NH₄] 380.4; C₁₃H₇Cl₂F₃N₄O+NH₄ requires 380.03.

15

Example F20 (Illustrative)4-Acetyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

- To a solution of 4-acetyl-5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole (0.4g) in tetrahydrofuran (2ml) was added dropwise t-butylnitrite (0.0262ml). The mixture was heated under reflux for 30 minutes. The reaction mixture was applied to a silica gel (1g) column and eluted with tetrahydrofuran to provide the title compound as white solid m.p. 166-168°C.
- 20 ¹H NMR (CDCl₃) δ: 2.67 (s, 3H), 7.8 (s, 2H), 8.12 (s, 1H).
- 25 MS (thermospray) : M/Z [M+NH₄] 365.0; C₁₃H₆Cl₂F₃N₃O+NH₄ requires 365.02.

Example F213-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methyl-2,2-dibromoethenyl)pyrazole

30

A solution of triphenylphosphine (0.94g) and carbon tetrabromide (0.6g) in anhydrous dichloromethane (30ml) at 0°C was stirred for 5 minutes. 4-Acetyl-3-cyano-1-(2,6-dichloro-

4-trifluoromethylphenyl)pyrazole (0.25g) was then added and the mixture was heated under reflux for 6 hours and then evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane. Combination and evaporation of suitable fractions gave the title compound as a pale pink solid, m.p. 119-122°C.

5 $^1\text{H NMR}$ (CDCl_3) δ : 2.35 (s, 3H), 7.79 (s+s, 1H + 2H).

MS (thermospray): M/Z [$M+\text{NH}_4$] 518.7; $\text{C}_{14}\text{H}_6\text{Br}_2\text{Cl}_2\text{F}_3\text{N}_3+\text{NH}_4$ requires 518.86

Example F22

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methyl-2,2-difluoroethenyl)pyrazole

10

4-Acetyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.5g), triphenylphosphine (1.884g), dibromodifluoromethane (0.33ml) and dichloromethane (50ml) were placed in a stainless steel bomb and heated and stirred at 90°C for 12 hours. The reaction mixture was evaporated and the residue was purified by column chromatography on silica gel eluted with dichloromethane. Combination and evaporation of suitable fractions gave the title compound as a white solid, m.p. 66-68°C.

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$^1\text{H NMR}$ (CDCl_3) δ : 2.15 (m, 3H), 7.68 (s, 1H), 7.8 (s, 2H).

MS (thermospray): M/Z [$M+\text{NH}_4$] 398.9; $\text{C}_{14}\text{H}_6\text{Cl}_2\text{F}_5\text{N}_3+\text{NH}_4$ requires 399.02

20 Example F23 (Illustrative)

5-Chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole

To a stirred solution of 5-amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (1g) in acetonitrile (15ml) at 0°C was added dropwise nitrosyl chloride (2.7ml of a ~1M solution in dichloromethane). The reaction mixture was heated under reflux for 10 minutes. The reaction mixture was then evaporated and the residue was purified by column chromatography on silica gel eluted with hexane : toluene (2 : 1) and then toluene. Combination and evaporation of suitable fractions gave the title compound as a pale orange solid, m.p. 115.7-116.3°C.

25

30 $^1\text{H NMR}$ (CDCl_3) δ : 7.8 (s, 2H)

MS (thermospray): M/Z [$M+\text{H}$] 466.0 ; $\text{C}_{11}\text{H}_2\text{Cl}_3\text{F}_3\text{IN}_3+\text{H}$ requires 465.84.

Example F245-Chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethenylpyrazole

5 To a stirred solution of 5-chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodopyrazole (6g) in dimethylformamide (75ml) at room temperature was added and tetra-
kis(triphenylphosphine)palladium(0) (0.448g). After 5 minutes vinyltri-n-butyltin (11.3ml) was added dropwise and the mixture was heated at 70°C overnight. The reaction mixture was evaporated and the residue partitioned between ether and water. The organic layer was
10 separated, dried and evaporated. The residue was purified by column chromatography on silica gel eluted with hexane and then hexane : dichloromethane (2 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane gave the title compound as a white solid, m.p. 69.8-70.4°C.

¹H NMR (CDCl₃) δ: 5.61 (d, 1H), 6.2 (d, 1H), 6.56 (dd, 1H), 7.8 (s, 2H)

15 MS (thermospray): M/Z [M+NH₄] 383.1 ; C₁₃H₅Cl₃F₃N₃+NH₄ requires 382.98.

Example F25 (Illustrative)5-Chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole

20 To a solution of 5-chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethenylpyrazole (0.6352g) in acetone (18ml) was added water (2ml), osmium tetroxide (0.57ml of a 2.5% solution in t-butanol) and sodium metaperiodate (0.749g). After stirring at room temperature for 1 hour, sodium metaperiodate (0.749g) was added and stirring continued for 1 hour. The reaction mixture was evaporated and the residue treated with
25 ethyl acetate (20ml) and aqueous potassium hydrogen carbonate solution (3ml). After stirring for 20 minutes the layers were separated. The aqueous layer was extracted with ethyl acetate. The combined ethyl acetate extracts were washed with aqueous potassium hydrogen carbonate solution, then brine, dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with hexane : dichloromethane (2 :
30 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane gave the title compound as a white solid, m.p. 145.2-145.9°C.

¹H NMR (CDCl₃) δ: 7.84 (s, 2H), 10.04 (s, 1H).

MS (thermospray) : M/Z [M+NH₄] 385.3; C₁₂H₃Cl₃F₃N₃O+NH₄ requires 384.96.

Example F26

5-Chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(2,2-dibromoethenyl)pyrazole

5

To a stirred solution of triphenylphosphine (0.709g) in dry dichloromethane (2ml) at 0°C under an atmosphere of dry nitrogen was added carbon tetrabromide (0.358g) in dry dichloromethane (2ml) followed by 5-chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (0.2g) in dry dichloromethane (3ml). The mixture was allowed to warm to room temperature and stirring continued overnight. The reaction mixture was washed with water. The aqueous layer was twice extracted with dichloromethane. The combined organic layers were washed with brine, dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with hexane : dichloromethane (1 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane gave the title compound as a white solid, m.p. 119.1-119.5°C.

¹H NMR (CDCl₃) δ: 7.24 (s, 1H), 7.81 (s, 2H)

MS (thermospray) : M/Z [M+NH₄] 538.8; C₁₃H₃Br₂Cl₃F₃N₃+NH₄ requires 538.81.

20 Example F27

5-Chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole

To a stirred solution of 5-chloro-3-cyano-1-(2,2-dibromoethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (2.12g) in dimethylsulphoxide (8ml) at 15°C was added dropwise a solution of 1,8-diazabicyclo[5.4.0]undec-7-ene (1.21ml) in dimethylsulphoxide (7.9ml). After two hours the reaction mixture was neutralised with 0.5N hydrochloric acid and partitioned between water and dichloromethane. The aqueous layer was thrice extracted with dichloromethane. The combined organic layers were washed with brine, dried (Na₂SO₄) and evaporated. The aqueous layer was thrice extracted with dichloromethane. The combined organic layers were washed with brine, dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with hexane :

dichloromethane (1 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane gave the title compound as a light pink solid, m.p. 109.1-109.9°C.

^1H NMR (CDCl_3) δ : 3.54 (s, 1H), 7.8 (s, 2H)

5 MS (thermospray) : M/Z $[\text{M}+\text{NH}_4]$ 380.7; $\text{C}_{13}\text{H}_3\text{Cl}_3\text{F}_3\text{N}_3+\text{NH}_4$ requires 380.97

Example F28

4-Bromoethynyl-5-chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

10

To a stirred solution of 5-chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole (0.499g) in acetone (5ml) was added N-bromosuccinimide (0.244g) followed by silver nitrate (0.023g). Stirring was continued for one hour then the reaction mixture was evaporated to dryness. The residue was partitioned between ether and water.

15 The aqueous layer was separated and extracted with ether. The combined organic layers were washed with brine, dried (Na_2SO_4) and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane provided the title compound as a white solid m.p. 152.9-153.4°C.

20 ^1H NMR (CDCl_3) δ : 7.80 (s, 2H)

MS (thermospray) : M/Z $[\text{M}+\text{NH}_4]$ 459.0; $\text{C}_{13}\text{H}_2\text{BrCl}_3\text{F}_3\text{N}_3+\text{NH}_4$ requires 458.88.

Example F29

4-(2-bromo-1,2-dichloroethenyl)-5-Chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole

25

To a stirred solution of 4-bromoethynyl-5-chloro-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.42g) in dichloromethane (10ml) cooled to -78°C was added a solution of chlorine (0.134g) in dichloromethane (5ml). Stirring was continued at -78°C for two hours and then the reaction mixture was allowed to warm to room temperature. Stirring was continued overnight then the mixture was evaporated to dryness. The

30

residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions followed by recrystallisation from hexane provided the title compound as a white solid m.p. 91.1-91.9°C.

¹H NMR (CDCl₃) δ: 7.80 (s, 2H)

5 MS (thermospray) : M/Z [M+NH₄] 528.9; C₁₃H₂BrCl₅F₃N₃+NH₄ requires 528.81

Example F30

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methylethen-1-yl)pyrazole

10 To a solution of 4-acetyl-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole (0.75g) in tetrahydrofuran (5ml) cooled to -40°C under an atmosphere of nitrogen was added μ-chloro-μ-methylene-[bis(cyclopentadienyl)titanium]dimethylaluminium (5.18ml of a 0.5M solution in toluene) and the mixture was stirred for 15 minutes then allowed to warm to room temperature. After 2 hours at room temperature 0.1M aqueous sodium

15 sulphate solution was added dropwise until effervescence ceased. The reaction mixture was diluted with ether (50ml), washed with aqueous sodium sulphate solution, dried and evaporated. The residue was purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions provided the title compound as a tan solid m.p. 63-64°C.

20 ¹H NMR (CDCl₃) δ: 2.63 (s, 3H), 5.19 (m, 1H), 5.32 (m, 1H), 7.49 (s, 1H), 7.87 (s, 2H)
MS (thermospray) : M/Z [M+NH₄] 363.0; C₁₄H₈Cl₂F₃N₃+NH₄ requires 363.04.

Example F31

3-Cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(2-methylprop-1-enyl)pyrazole

25

Isopropyltriphenylphosphonium iodide (0.97g) in anhydrous ether (10ml) was treated at room temperature with n-butyllithium (0.9ml of a 2.5M solution in hexanes). To the resulting dark red solution was added 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-formylpyrazole (0.6g) in ether (20ml) and the mixture stirred for 2 hours. The solution was

30 washed with water (20ml) and the separated organic layer dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with di-

chloromethane. Combination and evaporation of suitable fractions provided the title compound as a pale tan solid m.p. 72-74°C.

^1H NMR (CDCl_3) δ : 1.9 (s, 3H), 1.99 (s, 3H), 6.17 (s, 1H), 7.6 (s, 1H), 7.77 (s, 2H)

MS (thermospray): M/Z $[\text{M}+\text{NH}_4]$ 360.2; $\text{C}_{15}\text{H}_{10}\text{Cl}_2\text{F}_3\text{N}_3+\text{NH}_4$ requires 360.03.

5

Example G1 (Illustrative)

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole

- 10 To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (0.182g) in acetonitrile (3ml) at room temperature was added N-iodosuccinimide (0.113g). After 20 minutes the mixture was evaporated to dryness and the residue taken up in dichloromethane (20ml). After washing with water (20ml, x2), brine (20ml) and drying (MgSO_4) the solution was evaporated. The residue was triturated with
- 15 hexane and the supernatant evaporated to give the title compound as an off-white solid, m.p. 126°C.

^1H NMR (CDCl_3) δ : 3.9 (br. s, 2H), 7.80 (s, 2H)

MS (thermospray): M/Z $[\text{M}+\text{H}]$ 490.2; $\text{C}_{11}\text{H}_4\text{Cl}_2\text{F}_6\text{IN}_3+\text{H}$ requires 489.88.

20 Example G2 (Illustrative)

1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole

- To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole (3.3g) in tetrahydrofuran (25ml) at 65°C was added dropwise t-
- 25 butylnitrite (4.22g) in tetrahydrofuran (5ml) over a period of 30 minutes and heating continued for 3 hours. The reaction mixture was evaporated to an oil which solidified on standing. Crystallisation from propan-2-ol gave the title compound as yellow solid, m.p. 109-112°C.

^1H NMR (CDCl_3) δ : 7.7 (s, 1H), 7.77 (s, 2H)

- 30 Microanalysis: C: 27.87, H: 0.69, N: 6.15%; $\text{C}_{11}\text{H}_4\text{Cl}_2\text{F}_6\text{IN}_3$ requires C: 27.82, H: 0.64, N: 5.90%.

Example G31-(2,6-Dichloro-4-trifluoromethylphenyl)-4-ethenyl-3-trifluoromethylpyrazole

- 5 A solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole (1g) in dimethylformamide (5ml) containing vinyltri-n-butyltin (2ml) and tetrakis(triphenylphosphine)palladium(0) (0.1g) was stirred at 75°C for 3 hours. The reaction mixture was evaporated and then partitioned between water and ether. The organic layer was separated, washed with water (x5), dried (Na₂SO₄) and evaporated. The
- 10 residue was crystallised from hexane and further purified by column chromatography on silica gel eluted with ether. Combination and evaporation of appropriate fractions gave a yellow solid which was further purified by reverse phase high performance chromatography on C18 silica eluted with acetonitrile : methanol : water (40 : 10 : 50). Combination and evaporation of appropriate fractions, followed by recrystallisation from propan-2-ol, gave
- 15 the title compound as a light yellow solid, m.p.95-98°C.

¹H NMR (CDCl₃) δ: 5.39 (d, 1H), 5.65 (d, 1H), 6.69 (dd, 1H), 7.8 (s, 1H), 7.81 (s, 2H).

MS (thermospray) : M/Z [M+NH₄] 391.9; C₁₃H₆Cl₂F₆N₂+NH₄ requires 392.02.

Example G4

- 20 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-4-trimethylsilylethynylpyrazole

- To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-trifluoromethylpyrazole (28g) in triethylamine (120ml) and dimethylformamide (24ml) at
- 25 room temperature was added trimethylsilylacetylene (12ml), cuprous iodide (0.6g) and bis(triphenylphosphine)palladium(II) chloride (1.2g). The mixture was heated under reflux for 4 hours and then left at room temperature overnight. The reaction mixture was diluted with water (500ml) and ether (500ml) and filtered. The filtrate's organic layer was separated, dried (MgSO₄) and evaporated to give the crude product as an oil which was
- 30 purified by column chromatography on silica gel eluted with dichloromethane:hexane (1:1). Combination and evaporation of appropriate fractions, followed by recrystallisation from hexane, provided the title compound as a buff solid, m.p. 120-123°C.

^1H NMR (CDCl_3) δ : 0.28 (s, 9H), 4.12 (br. s, 2H), 7.75 (s, 2H).

MS (thermospray) : M/Z [M+H] 459.9 ; $\text{C}_{16}\text{H}_{13}\text{Cl}_2\text{F}_6\text{N}_3\text{Si}+\text{H}$ requires 460.02.

Example G5

5 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-4-trimethylsilylethynylpyrazole

To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-4-trimethylsilylethynylpyrazole (6.39g) in tetrahydrofuran (50ml) at 65°C was added dropwise over one hour t-butylnitrite (7.15g) in tetrahydrofuran (10ml). Heating
10 was continued for 2 hours then the mixture was left at room temperature overnight. After evaporation the residue was taken up in hexane and decanted free from insoluble materials. The solution was evaporated and the residue purified by column chromatography on silica gel eluted with dichloromethane:hexane (1:1). Combination and evaporation of appropriate fractions, followed by recrystallisation from hexane, provided the title compound as a pale
15 yellow solid, m.p. $105\text{-}108^\circ\text{C}$.

^1H NMR (CDCl_3) δ : 0.28 (s, 9H), 7.74 (s, 1H), 7.75 (s, 2H).

MS (thermospray) : M/Z [M+ NH_4] 461.8 ; $\text{C}_{16}\text{H}_{12}\text{Cl}_2\text{F}_6\text{N}_2\text{Si}+\text{NH}_4$ requires 462.04.

Example G6

20 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-trifluoromethylpyrazole

To a stirred solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethyl-4-trimethylsilylethynylpyrazole (4.6g) in methanol (75ml) was added potassium carbonate (2.5g). After 3 hours at room temperature the reaction mixture was concentrated and then
25 partitioned between ether (250ml) and water (250ml). The organic layer was separated, washed with brine, dried and evaporated to give an oil which was crystallised from hexane to provide the title compound as a pale yellow solid m.p. $95\text{-}98^\circ\text{C}$.

^1H NMR (CDCl_3) δ : 3.27 (s, 1H), 7.75 (s, 2H), 7.79 (s, 1H)

MS (thermospray) : M/Z [M+ NH_4] 390.2 ; $\text{C}_{13}\text{H}_4\text{Cl}_2\text{F}_6\text{N}_2+\text{NH}_4$ requires 390.0

Example G74-Bromoethynyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole

5 To a stirred solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-trifluoromethylpyrazole (3.1g) in acetone (25ml) was added N-bromosuccinimide (1.4g) and silver nitrate (0.14g). Stirring was continued at room temperature for 2 hours. The reaction mixture was evaporated and the residue partitioned between ether and water. The organic layer was separated, dried and evaporated. The residue was purified by column
10 chromatography on silica gel (10g) eluted with hexane and then dichloromethane : hexane (1:1). Combination and evaporation of appropriate fractions, followed by crystallisation from hexane, gave the title compound as a white solid m.p. 92-94°C.

¹H NMR (CDCl₃) δ: 7.77 (s, 1H), 7.78 (s, 2H)

MS (thermospray) : M/Z [M+NH₄] 468.6 ; C₁₃H₃BrCl₂F₆N₂+NH₄ requires 468.91.

15

Example G84-(2-Bromo-1,2-dichloroethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole

20 To a stirred solution of 4-bromoethynyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole (0.45g) in dichloromethane (10ml) at -78°C was added dropwise a solution of chlorine (0.142g) in dichloromethane (5ml). The mixture was stirred at -78°C for 2 hours and then allowed to warm to room temperature overnight. The mixture was evaporated and the residue was purified by column chromatography on silica gel (10g)
25 eluted with hexane and then dichloromethane : hexane (1:1). Combination and evaporation of appropriate fractions, followed by crystallisation from hexane, gave the title compound as a light yellow solid m.p. 57-59°C.

¹H NMR (CDCl₃) δ: 7.77 (s, 1H), 7.79 (s, 2H)

Microanalysis : Found: C: 30.14, H: 0.55, N: 6.67%; C₁₃H₃BrCl₄F₆N₂ requires C:

30

29.86, H: 0.58, N: 5.36%.

Example G9 (Illustrative)1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,5-dimethyl-4-iodopyrazole

To a stirred solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-3,5-dimethyl-
5 pyrazole (0.218g) in acetonitrile (3ml) at room temperature was added dropwise a solution
of N-iodosuccinimide (0.158g) in acetonitrile (2ml). After 27 hours the mixture was
evaporated to dryness and the residue purified by column chromatography on silica gel (5g)
eluted with dichloromethane. Combination and evaporation of suitable fractions provided
the title compound as yellow oil.

10 ¹H NMR (CDCl₃) δ: 2.11 (s, 3H), 2.32 (s, 3H), 7.73 (s, 2H)

MS (thermospray): M/Z [M+H] 435.0; C₁₂H₈Cl₂F₃IN₂+H requires 434.91.

Example G101-(2,6-Dichloro-4-trifluoromethylphenyl)-3,5-dimethyl-4-ethenylpyrazole

15

A solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-3,5-dimethyl-4-iodopyrazole
(1g) in dimethylformamide (10ml) containing vinyltri-n-butyltin (2ml) and
tetrakis(triphenylphosphine)palladium(0) (0.1g) was stirred at 75°C for 2 hours then left
overnight at room temperature. The mixture was again heated at 75°C for 2 hours then
20 vinyltri-n-butyltin (2ml) was added and the mixture heated at 75°C for 2 hours.
Tetrakis(triphenylphosphine)palladium(0) (0.1g) was added and heating continued for a
further 2 hours. The reaction mixture was evaporated and the residue partitioned between
water and dichloromethane. The organic layer was separated, washed with water (x2), then
brine, dried (Na₂SO₄) and evaporated. The residue was adsorbed onto silica gel (20g) and
25 purified by column chromatography on silica gel (150g) eluted with hexane, then hexane
with increasing amounts of dichloromethane and finally dichloromethane. Combination and
evaporation of suitable fractions provided the title compound as yellow oil.

¹H NMR (CDCl₃) δ: 2.11 (s, 3H), 2.4 (s, 3H), 5.23 (d, 1H), 5.41 (d, 1H), 6.59 (dd, 1H),
7.71 (s, 2H).

30 MS (thermospray): M/Z [M+H] 335.1; C₁₄H₁₁Cl₂F₃N₂+H requires 335.03.

Example G11 (Illustrative)5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole

- 5 To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole (9g) in acetonitrile (200ml) at room temperature was added N-iodosuccinimide (5.5g). The mixture was heated under reflux for one hour and then left at room temperature overnight. The mixture was evaporated and the residue was triturated with hot hexane. The precipitate obtained upon cooling was filtered off and dried to give the title compound
- 10 as an off-white solid, m.p. 116-118°C.

¹H NMR (CDCl₃) δ: 2.24 (s, 3H), 3.68 (br. s, 2H), 7.74 (s, 2H)

MS (thermospray): M/Z [M+H] 435.8; C₁₁H₇Cl₂F₃IN₃+H requires 435.91.

Example G12 (Illustrative)

15 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole

- To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole (2.85g) in tetrahydrofuran (35ml) at 0°C was added dropwise t-butyl nitrite (2.33ml). The reaction mixture was allowed to warm to room temperature and then heated
- 20 under reflux for 1.5 hours. The reaction mixture was evaporated and the residue purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 1). Combination and evaporation of suitable fractions provided a yellow oil which was further purified by column chromatography on silica gel eluted with dichloromethane : hexane (1 : 2). Combination and evaporation of suitable fractions provided the title compound as a
- 25 white solid, m.p. 118.5-119.4°C..

¹H NMR (CDCl₃) δ: 2.18 (s, 3H), 7.54 (s, 1H), 7.7 (s, 2H)

MS (thermospray): M/Z [M+H] 420.5; C₁₁H₆Cl₂F₃IN₂+H requires 419.89.

Example G131-(2,6-Dichloro-4-trifluoromethylphenyl)-4-ethenyl-3-methylpyrazole

- 5 To a stirred solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole (2.06g) in dimethylformamide (25ml) was added tetrakis(triphenylphosphine)palladium(0) (0.1g) and vinyltri-n-butyltin (2ml). The mixture was heated at 70°C for 2 hours. The reaction mixture was evaporated and then partitioned between water and ether. The aqueous layer was separated and extracted twice with ether.
- 10 The combined organic layers were washed with brine, dried (Na₂SO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with hexane : ether (9 : 1). Combination and evaporation of appropriate fractions gave a yellow solid which was further purified by reverse phase high performance chromatography on C18 silica eluted with acetonitrile : methanol : water (40 : 10 : 50). Combination and evaporation of
- 15 appropriate fractions gave the title compound as a white solid, m.p. 68.1-68.7°C.

¹H NMR (CDCl₃) δ: 2.44 (s, 3H), 5.24 (d, 1H), 5.5 (d, 1H), 6.62 (dd, 1H), 7.57 (s, 1H), 7.74 (s, 2H).

MS (thermospray) : M/Z [M+H] 321.1; C₁₃H₉Cl₂F₃N₂+H requires 321.02.

20 Example G14

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-trimethylsilyl-ethynylpyrazole

- To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-methylpyrazole (9.1g) in triethylamine (45ml) and dimethylformamide (9ml) at room
- 25 temperature was added trimethylsilylacetylene (4.5ml), cuprous iodide (0.225g) and bis(triphenylphosphine)palladium(II) chloride (0.45g). The mixture was heated under reflux for 4 hours and the left at room temperature overnight. The reaction mixture was evaporated to give the crude product as an oil which was purified by column chromatography on silica gel eluted with dichloromethane:hexane (1:1). Combination and evaporation of
- 30 appropriate fractions, followed by recrystallisation from hexane, provided the title compound as a buff solid, m.p. 121-123°C.

¹H NMR (CDCl₃) δ: 0.28 (s, 9H), 2.3 (s, 3H), 3.92 (br. s, 2H), 7.82 (s, 2H).

MS (thermospray): M/Z [M+H] 406.0; C₁₆H₁₆Cl₂F₃N₃Si+H requires 406.05.

Example G15

1-(2,6-Dichloro-4-trifluoromethylphenyl)-3-methyl-4-trimethylsilylethynylpyrazole

5

To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-trimethylsilylethynylpyrazole (1.3g) in tetrahydrofuran (15ml) at 65°C was added dropwise t-butylnitrite (1.65g) in tetrahydrofuran (5ml) over a period of 15 minutes and heating continued for 3 hours. The reaction mixture was left at room temperature overnight then
10 evaporated to give the crude product as a gum which was purified by column chromatography on silica gel eluted with dichloromethane:hexane (1:1). Combination and evaporation of appropriate fractions provided the title compound as a pale yellow solid, m.p. 76-78°C.

¹H NMR (CDCl₃) δ: 0.28 (s, 9H), 2.43 (s, 3H), 7.62 (s, 1H), 7.72 (s, 2H)

MS (thermospray): M/Z [M+H] 391.0; C₁₆H₁₅Cl₂F₃N₂Si+H requires 391.04.

15

Example G16

1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-methylpyrazole

To a stirred solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methyl-4-trimethylsilylethynylpyrazole (0.82g) in methanol (15ml) was added potassium carbonate (0.75g). After 3 hours at room temperature the reaction mixture was poured into water (100ml) and extracted with ether (50ml, x2). The combined organic layers were washed with brine, dried and evaporated to provide the title compound as a light beige gum.
20

¹H NMR (CDCl₃) δ: 2.45 (s, 3H), 3.21 (s, 1H), 7.64 (s, 1H), 7.81 (s, 2H)

25 MS (thermospray): M/Z [M+H] 319.0; C₁₃H₇Cl₂F₃N₂+H requires 319.0.

Example G17

4-Bromoethynyl-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole

30 To a stirred solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-methylpyrazole (0.53g) in acetone (5ml) was added N-bromosuccinimide (0.295g) and

silver nitrate (0.028g). Stirring was continued at room temperature for 1 hour. The reaction mixture was evaporated and the residue taken up in ether and washed with water. The organic layer was separated, dried and evaporated. The residue was purified by column chromatography on silica gel (10g) eluted with hexane and then dichloromethane : hexane
5 (1:1). Combination and evaporation of appropriate fractions, followed by crystallisation from hexane, gave the title compound as a very pale yellow solid m.p. 86-89°C.

¹H NMR (CDCl₃) δ: 2.42 (s, 3H), 7.62 (s, 1H), 7.81 (s, 2H)

Microanalysis : Found: C: 39.20, H: 1.52, N: 6.94%; C₁₃H₆BrCl₄F₃N₂ requires

C: 39.23, H: 1.52, N: 7.04%.

10

Example G18 (Illustrative)

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-phenylpyrazole

A solution of 2,6-dichloro-4-trifluoromethylphenylhydrazine (0.245g) in ethanol (2ml)
15 was added to benzoylacetone (0.145g) in ethanol (8ml) and the solution heated at 80°C for 6 hours. Glacial acetic acid (1ml) was added and the mixture heated at 80°C for 4 hours and then 90°C for 2 hours. The reaction mixture was evaporated and the residue purified by column chromatography on silica gel (10g) eluted with dichloromethane. Combination and evaporation of appropriate fractions followed by further purification of their residue by
20 reverse phase high performance liquid chromatography on C18 silica eluted with methanol : acetonitrile : water (1 : 5 : 4). Combination and evaporation of appropriate fractions gave the title compound as a white solid m.p. 141.5-142.5°C.

¹H NMR (CDCl₃) δ: 3.60 (br. s, 2H), 6.08 (s, 1H), 7.3-7.45 (m, 3H), 7.80 (s, 2H),
7.8-7.85 (m, 2H)

25 MS (thermospray) : M/Z [M+H] 372.1 ; C₁₆H₁₀Cl₂F₃N₂+H requires 372.03.

Example G19 (Illustrative)

5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-phenylpyrazole

30 To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-phenylpyrazole (0.12g) and N-iodosuccinimide (0.08g) in acetonitrile (5ml) were left at

room temperature overnight. The mixture was evaporated to dryness and the residue partitioned between dichloromethane (15ml) and water (10ml). The organic layer was separated and washed with water (20ml, x2), brine (15ml) and dried (MgSO₄) and evaporated. The residue was triturated with hexane to give the title compound as a yellow solid, m.p. 162-164°C.

¹H NMR (CDCl₃) δ: 3.8 (br. s, 2H), 7.35 (m, 3H), 7.78 (s, 2H), 7.95 (m, 2H)

MS (thermospray): M/Z [M+H] 498.1; C₁₆H₉Cl₂F₃IN₃+H requires 497.93.

Example G20 (Illustrative)

10 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-iodo-3-phenylpyrazole

To a stirred solution of 5-amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-phenylpyrazole (2.5g) in tetrahydrofuran (50ml) at 65°C was added dropwise t-butylnitrite (3g) in tetrahydrofuran (20ml) over a period of 30 minutes and heating continued for 3 hours then left at room temperature overnight. The reaction mixture was evaporated to an oil which was purified by column chromatography on silica gel eluted with dichloromethane. Combination and evaporation of appropriate fractions, followed by further column chromatography on silica gel eluted with hexane, then hexane containing 5% ethyl acetate and finally hexane containing 10 % ethyl acetate. Combination and evaporation of appropriate fractions gave the title compound as a cream solid m.p. 88-89°C.

¹H NMR (CDCl₃) δ: 7.45 (m, 3H), 7.7 (s, 1H), 7.72 (s, 2H), 7.95 (m, 2H)

MS (thermospray): M/Z [M+H] 482.8; C₁₆H₈Cl₂F₃IN₂+H requires 482.91.

Example G21

25 1-(2,6-Dichloro-4-trifluoromethylphenyl)-4-ethenyl-3-phenyl-pyrazole

A solution of 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-iodo-3-phenylpyrazole (1g) in dimethylformamide (12ml) was added tetrakis(triphenylphosphine)palladium(0) (0.07g) and the mixture stirred at room temperature for 10 minutes. Vinyltri-n-butyltin (1.8ml) was added and the mixture heated at 70°C for 6 hours and then left at room temperature overnight. The reaction mixture was evaporated and then partitioned between water (50ml)

and dichloromethane (50ml). The organic layer was separated, dried (MgSO₄) and evaporated. The residue was purified by column chromatography on silica gel eluted with hexane containing increasing amounts of ethyl acetate. Appropriate fractions were combined and evaporated and their residue was further purified by column chromatography on silica gel eluted with hexane containing amounts of ether. Combination and evaporation of appropriate fractions gave the title compound as a yellow oil.

¹H NMR (CDCl₃) δ: 5.25 (d, 1H), 5.65 (d, 1H), 6.80 (dd, 1H), 7.45 (m, 3H), 7.75 (m, 5H),

MS (thermospray): M/Z [M+H] 383.3; C₁₈H₁₁Cl₂F₃N₂+H requires 383.03.

10

PREPARATIONS

Preparation 1 : 5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole, used in example A1, was prepared as described in EP-295,117.

15

Preparation 2 : 5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)pyrazole, used in example D1, was prepared as described in EP-295,117.

Preparation 3 : 5-Amino-3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-pyrazole, used in example D7, was prepared by adaptation of the method mentioned above re. Preparation 2.

20

Preparation 4 : 5-Amino-3-cyano-1-(2,6-dichloro-4-sulphurpentafluorophenyl)pyrazole, used in example D11, was prepared as described in WO 93/06089.

25

Preparation 5 : 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-trifluoromethylpyrazole, used in example G1, was prepared as described in WO 87/03781.

Preparation 6 : 1-(2,6-Dichloro-4-trifluoromethylphenyl)-3,5-dimethylpyrazole, used in example G9, was prepared as described in Can. J. Chem., 1979, 57, 904.

30

Preparation 7 : 5-Amino-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-methylpyrazole, used in example G11, was prepared by adaptation of the method described in DE 4414333 for the preparation of 5-amino-1-[(3-chloro-5-trifluoromethyl)-2-pyridyl]-3-methyl-pyrazole.

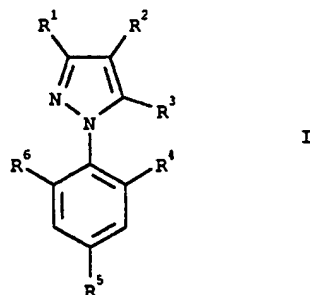
5

Biological test result

The compound of Example A3 was found to produce 100% mortality in the dosage range 0.005-100µg per fly, using the test method described earlier.

CLAIMS

1. A compound of formula I,

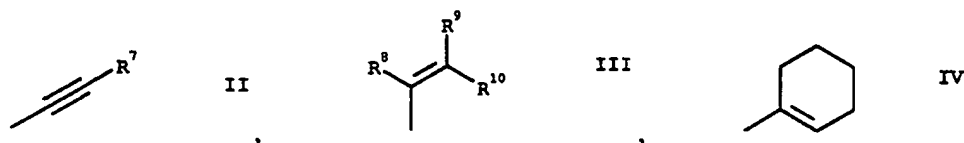


5

wherein

R¹ represents CN, C₁₋₆ alkoxy carbonyl, NO₂, CHO, C₁₋₆ alkanoyl, phenyl optionally substituted by one or more halogen, or C₁₋₆ alkyl optionally substituted by one or more halogen;

10 R² represents a group of formula II, III or IV,



in which

R⁷ represents H, halogen, carbamoyl, cyano, tri(C₁₋₆ alkyl)silyl, C₁₋₆ alkyl (optionally substituted by one or more halogen, OH or C₁₋₆ alkoxy), C₁₋₆ alkoxy carbonyl, phenyl, or a
15 5- or 6-membered ring heterocycle which is saturated or partially or fully unsaturated and contains up to 4 hetero-atoms independently selected from up to 4 N atoms, up to 2 O atoms and up to 2 S atoms and which is attached to the alkynyl moiety by an available C, S or N atom where the valence allows;

and R⁸, R⁹ and R¹⁰ each independently represent H, halogen, phenyl optionally substituted by
20 one or more halogen, CN or C₁₋₆ alkyl optionally substituted by one or more halogen;

R³ represents H, C₁₋₆ alkyl, halogen, NH₂, NH(C₁₋₆ alkanoyl), NH(C₁₋₆ alkoxy carbonyl), N(C₁₋₆ alkoxy carbonyl)₂, NH(C₁₋₆ alkyl), N(C₁₋₆ alkyl)₂, NHCONH(C₁₋₆ alkyl), N-pyrrolyl, NHCONH(phenyl optionally substituted by one or more halogen), N=CH(phenyl), OH, C₁₋₆ alkoxy, SH or S(O)_n(C₁₋₆ alkyl optionally substituted by one or more halogen) where n is 0, 1 or

25 2; and

R^4 , R^5 and R^6 each independently represent H, halogen, C_{1-6} alkyl optionally substituted by one or more halogen, C_{1-6} alkoxy optionally substituted by one or more halogen, $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen) where n is 0, 1 or 2, or CH_3CO , CN , $CONH_2$, $CSNH_2$, OCF_3 , SCF_3 or SF_5 ;

5 or a pharmaceutically or veterinarily acceptable salt thereof.

2. A compound or salt according to claim 1, where R^1 is CN , optionally substituted phenyl, optionally substituted C_{1-6} alkyl, or C_{1-6} alkoxy carbonyl.

- 10 3. A compound or salt according to any preceding claim, where R^2 is
 a group of formula II where R^7 is H, $tri(C_{1-6}$ alkyl)silyl, C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy, or R^7 is C_{1-6} alkoxy carbonyl, phenyl, a 5- or 6-membered ring heterocycle as previously defined, halogen,
 or R^2 is a group of formula III in which either R^8 , R^9 , and R^{10} are each H,
 15 or a group of formula III in which two of R^8 , R^9 and R^{10} are halogen and the other is H, CN , phenyl optionally substituted by one or more halogen or C_{1-6} alkyl optionally substituted by one or more halogen,
 or a group of formula III in which R^8 , R^9 and R^{10} are each independently F, Cl, Br or I,
 or a group of formula III in which R^8 is H or C_{1-6} alkyl optionally substituted by one or more
 20 halogen, OH or C_{1-6} alkoxy, and R^9 and R^{10} are both halogen,
 or a group of formula III in which R^8 is H and one of R^9 and R^{10} is halogen and the other is C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy,
 or a group of formula III in which R^8 is H and one of R^9 and R^{10} is H and the other is CN or C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy,
 25 or a group of formula III in which R^8 is H and R^9 and R^{10} are C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy,
 or a group of formula III in which R^8 is C_{1-6} alkyl optionally substituted by one or more halogen, OH or C_{1-6} alkoxy and R^9 and R^{10} are both H,
 or a group of formula IV.

4. A compound or salt according to any preceding claim, where R^3 is H, C_{1-6} alkyl, NH_2 , $NH(C_{1-6}$ alkanoyl), $NH(C_{1-6}$ alkoxy carbonyl), $N(C_{1-6}$ alkoxy carbonyl) $_2$, $N(C_{1-6}$ alkyl) $_2$, N-pyrrolyl, halogen or $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen) where n is 0, 1 or 2.
5. A compound or salt according to any preceding claim, where R^4 and R^6 are halogen.
6. A compound or salt according to any preceding claim, where R^5 is C_{1-6} alkyl optionally substituted by one or more halogen, C_{1-6} alkoxy optionally substituted by one or more halogen, C_{1-6} alkylthio optionally substituted by one or more halogen, SF_5 or halogen.
- 10 7. A compound or salt according to any preceding claim, where R^1 is CN, Ph, $CO_2C_2H_5$, CH_3 , CF_3 or CO_2CH_3 .
8. A compound or salt according to any preceding claim, where R^2 is
 - 15 a group of formula II in which R^7 is $Si(CH_3)_3$, H, CH_3 , $CH(CH_3)_2$, CH_2OH , $(CH_2)_2OH$, CO_2CH_3 , Ph, thien-2-yl, CH_2OCH_3 , Br, Cl, or CF_3 ,
 or a group of formula III in which R^8 , R^9 and R^{10} are each H,
 or a group of formula III in which R^8 , R^9 and R^{10} are each Cl,
 or a group of formula III in which R^8 and R^9 are Br and R^{10} is H,
 20 or a group of formula III in which R^8 and R^{10} are Br and R^9 is H,
 or a group of formula III in which R^8 and R^9 are Br and R^{10} is CH_3 ,
 or a group of formula III in which R^8 and R^{10} are Br and R^9 is CH_3 ,
 or a group of formula III in which R^8 and R^{10} are Br and R^9 is Ph,
 or a group of formula III in which R^8 and R^9 are Br and R^{10} is Ph,
 25 or a group of formula III in which R^8 and R^{10} are Cl and R^9 is Ph,
 or a group of formula III in which R^8 and R^9 are Cl and R^{10} is Ph,
 or a group of formula III in which R^8 and R^{10} are Cl and R^9 is Br,
 or a group of formula III in which R^8 and R^9 are Cl and R^{10} is Br,
 or a group of formula III in which R^8 is H and R^{10} and R^9 are Br,
 30 or a group of formula III in which R^8 is H and R^{10} and R^9 are Cl,
 or a group of formula III in which R^8 is H and R^{10} and R^9 are F,
 or a group of formula III in which R^8 is H and R^{10} is CF_3 and R^9 is Cl,

- or a group of formula III in which R⁸ is H and R⁹ is CF₃ and R¹⁰ is Cl,
 or a group of formula III in which R⁸ is H and R¹⁰ is CF₃ and R⁹ is Br,
 or a group of formula III in which R⁸ is H and R⁹ is CF₃ and R¹⁰ is Br,
 or a group of formula III in which R⁸ is H and R¹⁰ is CF₃ and R⁹ is F,
 5 or a group of formula III in which R⁸ is H and R⁹ is CF₃ and R¹⁰ is F,
 or a group of formula III in which R⁸ and R¹⁰ are H and R⁹ is CN,
 or a group of formula III in which R⁸ and R⁹ are Br and R¹⁰ is CF₃,
 or a group of formula III in which R⁸ and R¹⁰ are Br and R⁹ is CF₃,
 or a group of formula III in which R⁸ is Br, R⁹ is Br and R¹⁰ is Cl,
 10 or a group of formula III in which R⁸ is Br, R¹⁰ is Br and R⁹ is Cl,
 or a group of formula III in which R⁸ is CH₃, R⁹ and R¹⁰ are Br,
 or a group of formula III in which R⁸ is CH₃, R⁹ and R¹⁰ are F,
 or a group of formula III in which R⁸ is CH₃, R⁹ and R¹⁰ are H,
 or a group of formula III in which R⁸ is H, R⁹ and R¹⁰ are CH₃,
 15 or a group of formula III in which R⁸, R⁹ and R¹⁰ are each Br,
 or a group of formula IV.
9. A compound or salt according to any preceding claim, where R³ is H, CH₃, NH₂, N-pyrrolyl, N(CH₃)₂, NH(CO₂(t-butyl)), N(CO₂(t-butyl))₂, NHCOCH₃, Br, Cl, SCH₃ or SCF₃.
- 20 10. A compound or salt according to any preceding claim, where R⁴ and R⁶ are Cl.
11. A compound or salt according to any preceding claim, where R⁵ is CF₃, OCF₃, SCF₃ or SF₃.
- 25 12. A compound or salt thereof according to claim 1, which is selected from:
 3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynylpyrazole;
 3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-ethynylpyrazole;
 3-cyano-1-(2,6-dichloro-4-trifluoromethylsulphenylphenyl)-4-ethynylpyrazole;
 4-(2-bromo-1,2-dichloroethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-
 30 pyrazole;
 3-cyano-1-(2,6-dichloro-4-trifluoromethoxyphenyl)-4-tribromoethenylpyrazole;
 4-(2,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-pyrazole;

- 3-cyano-4-(2,2-dichloroethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(2,2-difluoroethenyl)pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-tribromoethenylpyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-trichloroethenylpyrazole;
5 4-(2-bromo-1,2-dichloroethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-
pyrazole;
4-(2-chloro-1,2-dibromoethenyl)-3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-
pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methyl-2,2-
10 dibromoethenyl)pyrazole;
3-cyano-1-(2,6-dichloro-4-trifluoromethylphenyl)-4-(1-methyl-2,2-difluoroethenyl)pyrazole;
1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-trifluoromethylpyrazole;
4-(2-bromo-1,2-dichloroethenyl)-1-(2,6-dichloro-4-trifluoromethylphenyl)-3-
trifluoromethylpyrazole; and
15 1-(2,6-dichloro-4-trifluoromethylphenyl)-4-ethynyl-3-methylpyrazole,
or salt thereof.

13. A veterinary or agricultural parasitocidal formulation comprising a compound of formula I or
salt thereof, as defined in any preceding claim, in admixture with a compatible adjuvant, diluent
20 or carrier.

14. A veterinary formulation as claimed in claim 13, which is adapted for topical administration.

15. A method of treating a parasitic infestation at a locus, which comprises treatment of the locus
25 with an effective amount of a compound, salt or formulation thereof as defined in any of claims 1
to 12 and 13 and 14 respectively..

16. A method as claimed in claim 15, wherein the locus is the skin or fur of an animal.

30 17. A method as claimed in claim 15, wherein the locus is a plant or seed.

18. A pharmaceutical formulation comprising a compound or salt as defined in any of claims 1 to 12 in admixture with a pharmaceutically acceptable adjuvant, diluent or carrier.

19. A formulation as claimed in claim 18, which is adapted for topical administration.

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20. A compound or salt as defined in any of claims 1 to 12 for use as a medicament.

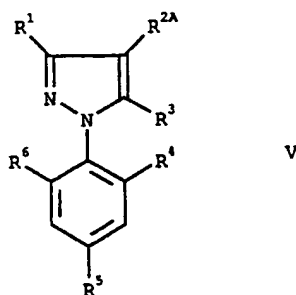
21. The use of a compound or salt as defined in any of claims 1 to 12 for the manufacture of a parasitocidal medicament.

10

22. A method of treating a parasitic infestation in a patient which comprises administering an effective amount of a compound or salt as defined in any of claims 1 to 12, or formulation thereof according to claim 18 or 19, to the patient.

15 23. A process for the production of a compound of formula I, or salt thereof, as defined in claim 1, which comprises:

a) preparation of a compound of formula I in which R^2 represents a group of formula II ($C\equiv CR^7$), by reacting a compound of formula V,



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in which R^1 and R^{3-6} are as defined above and R^{2A} represents I, Br or trifluoromethylsulphonate, with a compound of formula $HC\equiv CR^7$ where R^7 is as previously described, or with the corresponding alkynylcuprate species generated from $HC\equiv CR^7$ where R^7 is as

25 previously described;

- b) preparation of a compound of formula I in which R^2 represents a group of formula III by reaction of a compound of formula V where R^{2A} is I with a suitable vinyl species such as a vinyl(trialkyl)tin species, and where necessary halogenating the resulting compound;
- c) preparation of a compound of formula I in which R^2 represents a group of formula IV, by
5 reacting a compound of formula V as defined above in which R^{2A} represents H, with cyclohexanone;
- d) preparation of a compound of formula I in which R^1 represents C_{1-6} alkoxycarbonyl, by treating a corresponding compound of formula I in which R^1 represents CN with a base in the presence of the appropriate alcohol;
- 10 e) preparation of a compound of formula I in which R^3 represents halogen, by treating a corresponding compound of formula I in which R^3 represents NH_2 with an alkyl nitrite such as n-butyl nitrite and a suitable halide source;
- f) preparation of a compound of formula I in which R^3 represents H, by treating a corresponding compound of formula I in which R^3 represents NH_2 with an alkyl nitrite such as t-butyl nitrite;
- 15 g) preparation of a compound of formula I in which R^3 represents N-pyrrolyl, by treating a corresponding compound of formula I in which R^3 represents NH_2 with a 2,5-dialkoxy-tetrahydrofuran;
- h) preparation of a compound of formula I in which R^3 represents $S(O)_n(C_{1-6}$ alkyl optionally substituted by one or more halogen), by treating a corresponding compound of formula I in
20 which R^3 represents NH_2 with an alkyl nitrite such as n-butyl nitrite and a di(C_{1-6} alkyl optionally substituted by one or more halogen) disulphide, and if necessary oxidising the compound of formula I in which R^3 represents $S(C_{1-6}$ alkyl optionally substituted by one or more halogen);
- i) preparation of a compound of formula I in which R^2 is a group of formula III in which each of R^{9-10} is halogen by reacting a compound of formula V in which R^1 and R^{3-6} are as defined above
25 and R^{2A} is COR^8 with a tri(alkyl or aryl)-substituted phosphine and a carbon tetrahalide;
- j) preparation of a compound of formula I in which R^2 is a group of formula III in which R^8 is H and one of R^9 and R^{10} is halogen and the other is CF_3 by reaction of a compound of formula V in which R^1 and R^{3-6} are as defined above and R^{2A} is CHO with a compound of formula (halogen) $_3CCF_3$ in the presence of a zinc halide such as zinc chloride, and a cuprous halide such
30 as cuprous chloride;

- k) preparation of a compound of formula I in which R^2 is a group of formula III in which R^8 is H and one of R^9 and R^{10} is Cl, Br or I and the other is C(Cl, Br or I)₃ are available in an analogous manner to that claimed in i) above using reagents of the formula (Cl, Br or I)₃CC(Cl, Br or I)₃
- l) preparation of a compound of formula I in which R^2 is a group of formula II in which by
5 reaction of a compound of formula V above where R^{2A} is I with a $R^7-C\equiv C-Sn$ species;
- m) preparation of a compound of formula I in which R^2 is a group of formula II and R^7 is not H by reaction of a compound of formula I in which R^2 is a group of formula II and R^7 is H with a reagent capable of reacting as a $(R^7)^+$ synthon, such as R^7Z , where Z is a suitable leaving group;
- n) preparation of a compound of formula I in which R^2 is a group of formula II and R^7 is C₁₋₆
10 alkoxycarbonyl by reaction of a compound of formula I in which R^2 is a group of formula II and R^7 is CN with a C₁₋₆ alcohol, optionally in the presence of a base;
- o) preparation of a compound of formula I in which R^2 is a group of formula II and R^7 is C₁₋₆ alkoxycarbonyl by oxidation of a compound of formula I in which R^2 is a group of formula II and R^7 is CH₂OH to give the corresponding acid, followed by esterification with a C₁₋₆ alcohol
- 15 p) preparation of a compound of formula I in which R^3 is NH(C₁₋₆ alkanoyl) by reaction of a compound of formula I in which R^3 is NH₂ with an acylating agent such as a C₁₋₆ alkanoyl(chloride, bromide or iodide);
- q) preparation of a compound of formula I in which R^3 is N(C₁₋₆ alkoxycarbonyl)₂ by reaction of a compound of formula I in which R^3 is NH₂ with a di(C₁₋₆ alkyl)dicarbonate;
- 20 r) preparation of a compound of formula I in which R^3 is NH(C₁₋₆ alkoxycarbonyl) by reaction of a compound of formula I in which R^3 is N(C₁₋₆ alkoxycarbonyl)₂ with an acid;
- s) preparation of a compound of formula I in which R^3 is N(C₁₋₆ alkyl)₂ by reaction of a compound of formula I in which R^3 is NH₂ with a C₁₋₆ alkylating agent such as an alkyl(chloride bromide or iodide);
- 25 t) preparation of a compound of formula I in which R^2 represents a group of formula III where some or all of R^8 , R^9 and R^{10} are halogen by reaction of a compound of formula I in which R^2 represents a group of formula II with a halogen, optionally in the presence of a base
- u) preparation of a compound of formula I in which R^2 represents a group of formula II by reaction of a compound of formula V where R^{2A} is I with a compound of formula $HC\equiv C-R^7$ in
30 the presence of butyllithium, zinc chloride and a Pd species
- v) preparation of a compound of formula I in which R^2 represents a group of formula II where R^7 is a halogen by reaction of a compound of formula I in which R^2 represents a group of

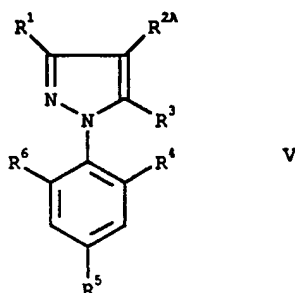
formula III where R^8 is H and R^9 and R^{10} are halogen with a base such as 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU);

- w) preparation of a compound of formula I in which R^2 represents a group of formula III where R^8 is H, phenyl or alkyl by reaction of a compound of formula V where R^{2A} is COR^8 with a
- 5 $R^9R^{10}C=Ti$ species

x) preparation of a compound of formula I in which R^2 represents a group of formula III where R^8 is H by reaction of a compound of formula V where R^{2A} is CHO with a $R^9R^{10}CH$ -phosphonium species, a $R^9R^{10}CH$ -silyl species, or a $R^9R^{10}CH$ -phosphonate species, in the presence of a base; and / or

- 10 y) preparation of a compound of formula I where R^2 is a group of formula III by reaction of a compound of formula V where R^{2A} is H with a compound of formula $R^8COCHR^9R^{10}$; and where desired or necessary converting a compound of the formula I into a pharmaceutically or veterinarily acceptable salt thereof.

- 15 24. The use of a compound of formula (V)



where R^1 and R^{3-6} are as defined in claim 1, and R^{2A} is I, as a synthetic intermediate.

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25. The use of a compound of formula (V) as defined in claim 24 as a synthetic intermediate in the manufacture of a parasitocidal pyrazole.

26. A method of harming or killing a parasite which comprises administering to said parasite or
- 25 the locus thereof an effective amount of a compound of the formula (I), or salt or formulation thereof, as claimed in any of claims 1 to 12 and 13, 14, 18 and 19, respectively.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 96/03501

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C07D231/38 A01N43/56 C07D231/12 C07D231/14 C07D231/16
C07D231/18 C07D231/40 C07D403/04 C07D409/06 C07F7/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07D C07F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	MONATSH. CHEM. (MOCMB7,00269247);80; VOL.111 (1); PP.53-61, UNIV. FREIBURG/BR.;PHARM. INST.; FREIBURG/BR.; D-7800; FED. REP. GER., XP002020525 OTTO H H ET AL: "Heterocyclics by Michael reactions. Part 7. Preparation of 6-oxo-2H-pyrano[2,3-c]pyrazoles" see page 55, compounds no. 7 and 8 ---	1,7,9
X	J. CHEM. SOC., PERKIN TRANS. 1 (JCPRB4);73; (18); PP.2008-12, POLYTECH. NORTH LOND.;LONDON; ENGL., XP002020526 FINAR I F ET AL: "Reactions of.alpha.,.beta.-unsaturated pyrazolyl compounds with bromine and with Grignard reagents" see page 2011, column 2, paragraph 2 see page 2011, column 2, paragraph 4 --- -/-	1-4,7-9



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

& document member of the same patent family

Date of the actual completion of the international search

6 December 1996

Date of mailing of the international search report

20.12.1996

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Fink, D

INTERNATIONAL SEARCH REPORT

Inter. Application No
PCT/EP 96/03501

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>J. CHEM. SOC., PERKIN TRANS. 1 (JCPRB4);74; (10); PP.1112-16, R. FREE HOSP. SCH. MED.;DEP. CHEM.; LONDON; ENGL., XP002020527</p> <p>COOK D C ET AL: "Reaction of 4-(arylmethylene)-3-phenylisoxazolones and 4-(arylmethylene)-1,3-diphenylpyrazolones with enamines and nucleophilic heterocycles"</p> <p>see page 1114, column 1, compound no. (14)</p>	1-3,7,8
X	<p>--- CHEMICAL ABSTRACTS, vol. 116, no. 25, 22 June 1992 Columbus, Ohio, US; abstract no. 255528, LEE S Y ET AL: "Reactions of 3-alkylidene-2,4-pentanediones with arylhydrazines"</p> <p>XP002020532 see abstract; and Chemical Abstracts CHEMICAL SUBSTANCE INDEX, vol. 116, 1992, page 8686CS: RN [141515-22-2] and page 8689CS: RN [141515-20-0] & J. KOREAN CHEM. SOC. (JKCSEZ,04182472);92; VOL.36 (2); PP.311-17, SEOUL NATL. UNIV.;DEP. CHEM.; SEOUL; 151-742; S. KOREA (KR),</p>	1-4,7,9
X	<p>--- CHEMICAL ABSTRACTS, vol. 108, no. 15, 11 April 1988 Columbus, Ohio, US; abstract no. 131658, AKHMEDOV S T ET AL: "Synthesis of novel pyrazole and isoxazole derivatives based on products obtained in condensation of beta.-dicarboxy compounds with 1,2,3-trihalopropanes"</p> <p>XP002020533 see abstract; and Chemical Abstracts, CHEMICAL SUBSTANCES, 12th Collective Index, vol. 106-115, 1987-1991, page 78305CS: RN [113479-02-0] & KHIM. GETEROTSIKL. SOEDIN. (KGSSAQ,04538234);87; (6); PP.787-91, AZER. GOS. UNIV.;BAKU; 370073; USSR (SU),</p>	1-4,7-9
X	<p>--- CHEM. BER. (CHBEAM);73; VOL.106 (3); PP.914-21, UNIV. GRAZ;INST. ORG. CHEM.; GRAZ; AUSTRIA, XP002020528 JUNEK H ET AL: "Syntheses with nitriles. XXXV. Reactions of tetracyanoethylene with heterocycles"</p> <p>see page 918, compound no. 12b</p> <p>---</p> <p style="text-align: center;">-/--</p>	1,2,4,7, 9

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INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 96/03501

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	SYNTHESIS (SYNTBF,00397881);84; (12); PP.1052-4, DOW-LEPETIT;RES. LAB.; MILAN; I-20158; ITALY (IT), XP002020529 WINTERS G ET AL: "Easy synthesis of new ring-fused pyridones from heteroaromatic.beta.-vinylamines" see page 1053, compound no. 4f ---	1-4,7-9
X	US 5 091 378 A (KARANEWSKY DONALD S ET AL) 25 February 1992 see column 101; examples 42F,G ---	1-4,8
X	ACTA CHEMICAL SCANDINAVICA, vol. 13, 1959, COPENHAGEN DK, pages 683-688, XP002020530 G. WEST00: "Studies on Cyclopropanones" see page 685; compound no. V ---	1,2,7
X	CHEMICAL ABSTRACTS, vol. 075, no. 1, 5 July 1971 Columbus, Ohio, US; abstract no. 005055, TANAKA T: "Analytical studies on thiopyrazolinone derivatives. I. Ionization constants of 1,2,3,4-substituted-3-pyrazoline-5-thiones and related compounds" XP002020534 see abstract; and Chemical Abstracts, SUBJECTS, 8th Collective Index, vol. 66-75, 1967-1971, page 26320S: RN: [32859-10-2] & YAKUGAKU ZASSHI (YKKZAJ);71; VOL.91 (3); PP.311-23, SHIZUOKA COLL. PHARM.;SHIZUOKA; JAPAN, ---	24
X	WO 87 03781 A (MAY AND BAKER LTD.;UK) 2 July 1987 see pages 172-175, claim 1; in particular: page 172, lines 11-13 ---	1,13-22, 26
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INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 96/03501

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,X	CHEMICAL ABSTRACTS, vol. 125, no. 3, 15 July 1996 Columbus, Ohio, US; abstract no. 033534, SHIBA S A ET AL: "Novel reactions of 5-chloro-4-formyl-3-methyl-1-phenylpyrazol e with active methylene compounds" XP002020535 see abstract and RN [177722-54-2]: "Benzeneacetonitrile, .alpha.-[(5-chloro-3-methyl-1-phenyl- 1H-pyrazol-4-yl)methylene]-" (9CI) & INDIAN J. CHEM., SECT. B: ORG. CHEM. INCL. MED. CHEM. (IJSBDB,03764699);96; VOL.35B (5); PP.426-30, AIN SHAMS UNIV.;FAC. SCI.; CAIRO; EGYPT (EG). -----	1,2,4,7, 9
P,X	J. HETEROCYCL. CHEM. (JHTCAD,0022152X);96; VOL.33 (4); PP.1291-1302, KUMAMOTO UNIV.;GRAD. SCH. NATURAL SCI. TECHNOL.; KUMAMOTO; 860; JAPAN (JP), XP002020531 OUYANG J ET AL: "Syntheses of 4-(2-hydroperoxy-2,2-diarylethyl)-3,5-dime thylpyrazol es, 4-(2-hydroxy-2,2-diarylethyl)-3,5-dimethyl pyrazoles and the related compounds" see page 1295, compound no. 11ad -----	1,2,4,7, 9

INTERNATIONAL SEARCH REPORT

International application No.

PCT/EP 96/03501

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
Although claim 22 is directed to a method of treatment of (diagnostic method practised on) the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 96/03501

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 96/03501

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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